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(57) Abstract: The invention relates to an artificial intervertebral disc for placement between adjacent vertebrae. The artificial intervertebral disc is preferably designed to restore disc height and natural disc curvature, allow for a natural range of motion, absorb shock and provide resistance to motion and axial compression. Furthermore, the intervertebral disc may be used in the cervical, the thoracic, or the lumbar regions of the spine. The artificial intervertebral disc may include either singularly or in combination: an interior including at least one spring member preferably incorporating an arcuate surface member, a flexible core, the flexible core preferably being a slotted core, a ring spring, a winged leaf spring, or a leaf spring, or. The articulating member preferably being attached to one of the endplate by an intermediate shock absorbing element.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

CONTROLLED ARTIFICIAL INTERVERTEBRAL DISC IMPLANT

FIELD OF THE INVENTION

5 [0001] The invention is related to devices and methods for the treatment of trauma and diseases of the spine. More particularly, the invention relates to intervertebral disc replacement.

BACKGROUND OF THE INVENTION

10 [0002] A variety of conditions such as spondylolysis, disc herniation, compression of spinal cord nerve roots, degenerative disc disease, and trauma are known to cause severe discomfort, requiring medical attention. Among the procedures currently used to alleviate such conditions are spinal fusion, such as intervertebral and posterolateral fusion or arthrodesis. In these procedures, two adjacent vertebral bodies are fused together. The affected intervertebral disc is first excised, and an implant is inserted which accommodates
15 bone growth between the two vertebral bodies to effectively bridge the gap left by the disc removal. A number of different implant materials and implant designs have been used for fusion with varying success. Although intervertebral and posterolateral fusion are widely used, drawbacks to their use include a reduced physiologic range of motion and other fusion related complications such as degeneration of adjacent discs and destabilization of the
20 functional spinal unit. As a result, alternative treatments with fewer complications, but similar efficacy to fusion, are desirable. One such alternative to spinal fusion is arthroplasty and the use of a prosthetic or artificial disc.

 [0003] In general, arthroplasty is used in the replacement of diseased joints. Arthroplasty involves a set of procedures directed to maintaining motion of the joint;
25 thereby preserving its integrity and keeping the adjacent motion segments from deteriorating, as they tend to do after fusion. Depending on the location and the condition of the affected joint, specific arthroplasty procedures may be used. For example, interpositional reconstruction surgery, which reshapes the joint and adds a prosthetic disk between the two bones forming the joint is commonly used on elbow, shoulder, ankle, and
30 finger joints. Total joint replacement, or total joint arthroplasty, replaces the entire diseased joint with an artificial prosthesis and, in recent years, has become the operation of choice for most knee and hip problems.

 [0004] Hip and knee replacements are particularly widespread with nearly 300,000 hip replacements and about as many knee replacements performed in the United

States in 2001. With respect to the knee and hip joint replacement surgeries, there are several implants or prosthetics available. For the hip prosthetic, in an exemplary design, there are two components, one is a metal ball attached to a metal stem which is fitted into the femur, and the second is a matching plastic socket which is implanted into the pelvis.

5 The metal pieces are generally formed from stainless steel, alloys of cobalt and chrome, titanium, and alloys of titanium; the plastic pieces are generally formed from high-density polyethylene. For the knee prosthetics, in an exemplary embodiment, metal and plastic components are again used to replace the damaged bone ends and cartilage. The metal pieces are generally formed from stainless steel, alloys of cobalt and chrome, titanium, and
10 alloys of titanium; the plastic pieces are generally formed from high-density polyethylene.

[0005] Although the evolution of spinal arthroplasty and the use of prosthetics in the spine has been similar to that of other joints in the body, evolving from fusing the joint to replacing the functional joint, the advent of spinal arthroplasty, however, has been slower than arthroplasty in other major joints in the body. A few of the possible reasons
15 why spinal arthroplasty has been delayed are that spinal problems related to disc degeneration are difficult to diagnose, spinal procedures are typically crisis-driven and thus conservative solutions such as fusion are acceptable, and spinal anatomy is complex.

[0006] Over the past 40 years spinal arthroplasty technologies have been under development and in the last 10 years spinal arthroplasty has won the attention of leading
20 surgeons and implant manufacturers. The evolution of spinal arthroplasty essentially began in the 1950's and one of several emerging concepts was the spherical concept of the disc prostheses. The spherical concept is simply the placement of a ball, essentially circumferential, in the cavity of the nucleus pulposus after a discectomy procedure has been performed. The annulus is kept in place and the ball serves as a nucleus replacement
25 device. Various materials have been experimented with for the spherical concept. For example, in the early 1960's, implants using silicone ball bearings were implanted into the cervical regions of patients, but the outcomes were uncertain. In the mid 1960's, stainless-steel (ball bearing) prostheses were implanted into patients. The results of the procedure were initially promising but over time the disc spaces lost height due to subsidence of the
30 steel balls into the vertebral bodies. Presently, the concept of a spherical prosthesis continues to be examined using different materials, the latest of which is a modified carbon fiber.

[0007] Another emerging concept is the mechanical concept design. The mechanical concept design is essentially a total disc replacement product which is intended
35 to restore the range of motion of the vertebral motion segment unit. These devices are often

comprised of metallic endplates fixed to the adjacent vertebral bodies via a stabilization mechanism and a core formed from polyethylene or other polymeric materials.

Alternatively, instead of a core, bearing surfaces can be used, the bearing surface materials being ceramic-on-ceramic, metal-on-metal, or metal-on-polyethylene. The mechanical design concept is based on the same principles as joint reconstruction products, such as knee and hip replacements, and a variety of mechanical design prostheses concepts have been proposed and continue to be proposed.

[0008] Another concept is the physiological concept. The physiological concept uses a hydrogel, elastomer, or polyurethane-based core which is intended to restore the disc function by absorbing and emitting fluid between the patient's vertebral endplates, while also maintaining the natural shock absorbing or cushioning function of the disc. The physiological concept devices are generally considered only a partial solution as they are designed to replace only the nucleus or a portion of the disc.

[0009] All of the approaches to disc replacement are aimed at some or all of the following: alleviating discogenic pain, restoring range of motion, maintaining the natural shock absorbing function of the disc, restoring normal form or disc height, and restoring physiological kinematics. Generally, four exemplary types of artificial intervertebral discs have been developed for replacing a portion or all of an excised disc: elastomer/fluid filled discs, ball and socket type discs, mechanical spring discs and hybrid discs.

[0010] Elastomer/fluid filled discs typically include an elastomer cushion or a fluid filled chamber positioned between lower and upper rigid endplates. The cushions and chambers of these implants advantageously function, in mechanical behavior, similar to the removed intervertebral disc tissue.

[0011] Ball and socket type discs typically incorporate two plate members having cooperating inner ball and socket portions which permit articulating motion of the members during movement of the spine.

[0012] Mechanical spring discs typically incorporate one or more coiled springs disposed between metal endplates. The coiled springs define a cumulative spring constant that is designed to be sufficient to maintain the spaced arrangement of the adjacent vertebrae while allowing normal movement of the vertebrae during flexion and extension of the spine in any direction.

[0013] The fourth type of artificial intervertebral disc, the hybrid disc incorporates two or more of the aforementioned design principles. For example, one known hybrid disc arrangement includes a ball and socket joint surrounded by an elastomer ring.

[0014] While each of the foregoing prostheses addresses some of the problems relating to intervertebral disc replacement, each of the implants presents significant drawbacks. Thus, there is a need for an intervertebral implant that accommodates the anatomy and geometry of the intervertebral space sought to be filled as well as the anatomy and geometry of the ends of adjacent vertebral bodies, while providing reliability and simplicity in design. More particularly, there is a need for a spinal disc implant which provides stability for supporting the high loads applied to the vertebrae, permits sufficient mobility to allow the patient an approximate normal range of motion, provides for axial compression between adjacent vertebrae, and has shock absorption abilities.

SUMMARY OF THE INVENTION

[0015] The invention relates to an intervertebral disc that is preferably designed to restore disc height and lordosis, allow for a natural range of motion, absorb shock and provide resistance to motion and axial compression. Furthermore, the intervertebral disc may be used in the cervical, the thoracic, or the lumbar regions of the spine.

[0016] The intervertebral disc includes a body having a footprint that is preferably conforming in size and shape with at least a portion of the ends of adjacent vertebrae. The shapes of the intervertebral disc include, but are not limited to, circular, oval, ellipsoid, kidney-bean, annular, C-shaped, D-shaped, etc.

[0017] In one embodiment, the intervertebral disc includes an upper endplate, a lower endplate, and an intermediate elastic membrane disposed between the upper and lower endplates. Alternatively, the elastic membrane may surround and encapsulate the endplates. The elastic membrane in combination with the upper and lower endplates defines an interior volume. The interior volume of the disc includes at least one spring element, the spring element being attached to the upper and lower endplates. Preferably, the spring element is attached to the lower endplate within a pocket or groove formed on the inner surface of the lower endplate, while the upper end of the spring element is attached to a hemi-spherical member. The hemi-spherical member is designed to mate with and articulate in a socket formed on the inner surface of the upper endplate.

[0018] Alternatively, the disc may be provided with a plurality of spring elements with each spring element extending from the upper endplate to the lower endplate, and each spring element may have a hemi-spherical members on both ends to mate with corresponding sockets formed on the inner surface of the upper and lower endplates. The disc may also be configured such that the disc generally contains a first spring element surrounded by a plurality of second spring elements uniformly spaced around the first

spring element. The first spring element preferably having a stiffness and/or spring constant which is greater than the stiffness of the periphery spring elements.

[0019] Furthermore, the disc may include a plurality of spring element, whereby only a portion of the spring elements may be attached to a hemi-spherical member, with the remaining spring elements being attached to the upper and lower endplates, preferably in pockets. In one exemplary embodiment, the first spring element will be attached to a hemi-spherical member while the surrounding peripheral second spring elements will be attached directly to the upper and lower endplates.

[0020] The disc may also include an elastomeric strut or ring in place of one or all of the spring elements. Furthermore, the disc may incorporate casing members.

[0021] The disc may also include a fluid disposed within the interior volume and a valve for permitting insertion of and removal of the fluid.

[0022] The upper and lower endplates are preferably formed of metal, such as titanium, stainless steel, titanium alloys, cobalt-chromium alloys, or amorphous alloys. Alternatively, however, the upper and lower endplates may be formed of ceramics, composites, polymers, such as poly-ether-ether-ketone (*i.e.*, PEEK) or an ultra high molecular weight polyethylene (*i.e.*, UHMWPE), bone, including cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone, or any other materials able to serve as load bearing supports. The materials chosen for the endplates, in combination with the desired fluid, are preferably selected to reduce the amount of wear, and thus increase the life of the joint.

[0023] The outer surface of the upper and lower endplates may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower endplates may also be dome shaped with their radii defined in the sagittal and coronal planes to generally match those of the ends of the adjacent vertebra. The dome shape allows the upper and lower endplates to better conform with the ends of the adjacent vertebrae for a better fit *in situ*.

[0024] The intervertebral disc also preferably includes migration-resistant structures provided on the outer surface of at least one or both of the endplates to impede movement, dislodging, or expulsion of the endplates within and from the ends of the adjacent vertebrae. The migration-resistant structures include, but are not limited to, flaps, spikes, teeth, fins, deployable spikes, deployable teeth, flexible spikes, flexible teeth, alternatively shaped teeth, insertable or expandable fins, screws, hooks, serrations, ribs, and textured surfaces.

[0025] Furthermore, the upper and lower endplates also preferably coated with a bone growth inducing or conducting substance to promote bony ingrowth to permanently

secure the disc to the adjacent vertebrae. Alternatively, the upper and lower endplates may have a roughened surface; a porous surface; laser treated endplate layers; integrate an osteoconductive/osteoinductive scaffold; or may be provided with or made from an integral osteoconductive and/or osteoinductive material to promote bony ingrowth. The endplates
5 may further include a membrane and/or a barrier to limit the amount and/or depth of bony ingrowth.

[0026] The upper and lower endplates may also have implant instrumentation attachment, guiding, and retainment structures. For example, the endplates may have holes, slots, threads, or a dovetail for implanting the implant and/or distracting the adjacent
10 vertebrae. For example, the disc may include a slot formed in the upper and/or lower endplates, the slot being configured to receive an implant insertion instrument, a distractor or both.

[0027] The upper and lower endplates may also preferably include articulating surfaces, thus providing the intervertebral disc with greater mobility. The articulating
15 surfaces preferably including a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

[0028] In some embodiments, the interior of the disc may include a leaf spring attached on one end to the upper and/or lower endplate but unattached on the other end.
20 Disposed between the ends, the leaf spring preferably includes an enlarged convex intermediate section which mates, articulates, and slides with the inner surface of one of the endplates. Preferably, the unattached end of the leaf spring is attached to a roller by means of an axle, the axle allowing the roller to freely rotate thus permitting the leaf spring to move freely during the flexing of the spring.

25 [0029] In some embodiments, the interior volume of the disc includes an articulating member which is attached to the upper or lower endplate. The articulating member preferably being attached to one of the endplate by an intermediate shock absorbing layer. The shock absorbing layer preferably being an elastomer, polymer fibers, polyurethane, silicone, or other suitable elastic material having shock absorbing properties.

30 [0030] In other embodiments, the disc generally includes an upper endplate, a lower endplate, and a flexible core disposed between the upper and lower endplates, preferably within pockets containing mating surfaces. The flexible core preferably is either a slotted core, a ring spring, a winged leaf spring, or a leaf spring. The flexible member may be dimensioned and configured to provide flexion/extension, lateral bending, axial

rotation, and/or translation, depending on the loading conditions imparted on the intervertebral disc.

[0031] The intervertebral disc may be implanted in a modular fashion, if possible, or may be implanted preassembled. An anterior, anteriolateral, or lateral surgical approach may be used for the intervertebral disc. Furthermore, depending on the intervertebral disc to be implanted, a minimally invasive surgical method and/or a simultaneous distraction and implantation surgical method may be used. Also depending on the intervertebral disc to be implanted, the Anterior Longitudinal Ligament may be attached directly to the disc or to the adjacent vertebral bodies. The Anterior Longitudinal Ligament may be formed from partially demineralized or demineralized autograft, allograft, or xenograft. Alternatively, the Anterior Longitudinal Ligament may be formed from biocompatible materials such as elastomers, or braided polymers. To assist with the implantation of the intervertebral disc, the intervertebral disc may include alignment markers.

BRIEF DESCRIPTION OF THE DRAWINGS

[0032] To facilitate an understanding of and for the purpose of illustrating the present invention, exemplary and preferred features and embodiments are disclosed in the accompanying drawings, it being understood, however, that the invention is not limited to the precise arrangements and instrumentalities shown, and wherein similar reference characters denote similar elements throughout the several views, and wherein:

[0033] Figure 1 is a perspective view of a first embodiment of an artificial intervertebral disc according to the present invention;

[0034] Figure 2 is a cross-sectional view of the artificial intervertebral disc of Figure 1 taken along line A-A;

[0035] Figure 2a is an alternate cross-sectional view of the artificial intervertebral disc of Figure 1 taken along line A-A;

[0036] Figure 2b is an alternate cross-sectional view of the artificial intervertebral disc of Figure 1 taken along line A-A;

[0037] Figure 2c is an alternate cross-sectional view of the artificial intervertebral disc of Figure 1 taken along line A-A;

[0038] Figure 2d is an alternate cross-sectional view of the artificial intervertebral disc of Figure 1 taken along line A-A;

[0039] Figure 3a is a side view of a deployable spike according to the present invention.

[0040] Figure 3b is a side view of another deployable spike according to the present invention.

[0041] Figure 3c is side view of a flexible spike according to the present invention.

5 [0042] Figure 3d is a side view of alternatively shaped teeth according to the present invention.

[0043] Figure 3e is a side view of anchors according to the present invention.

[0044] Figure 4 is a cross-sectional view of a second embodiment of an artificial intervertebral disc according to the present invention;

10 [0045] Figure 4A is a side view of the leaf spring and roller of the artificial intervertebral disc of Figure 4;

[0046] Figure 5 is a cross-sectional view of a third embodiment of an artificial intervertebral disc according to the present invention;

15 [0047] Figure 6 is a perspective view of a fourth embodiment of an artificial intervertebral disc according to the present invention;

[0048] Figure 7 is a perspective view of a fifth embodiment of an artificial intervertebral disc according to the present invention;

[0049] Figure 8 is a perspective view of a sixth embodiment of an artificial intervertebral disc according to the present invention;

20 [0050] Figure 9 is a cross sectional view of a seventh embodiment of an artificial intervertebral disc according to the present invention;

[0051] Figure 9a is an alternate cross-sectional view of the seventh embodiment of an artificial intervertebral disc according to the present invention;

25 [0052] Figure 9b is an exploded view of the seventh embodiment shown is Figure 9a;

[0053] Figure 9c is an exploded view of the seventh embodiment shown is Figure 9a; and

[0054] Figure 10 is schematic view of a eight embodiment of an intervertebral disc according to the present invention.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0055] Any of a wide variety of different implant structures can be prepared according to the teachings shown by the illustrative examples of the intervertebral discs disclosed herein. The intervertebral discs of the present invention are preferably designed

to restore the natural spinal curvature (or sagittal balance), disc height, to allow for a natural range of motion, absorb shock and to provide resistance to motion and axial compression.

[0056] The intervertebral discs preferably are sized and adapted for use in the cervical, thoracic, and lumbar regions of the spine. Also, the intervertebral discs can be tailored for each individual patient allowing for disc characteristics appropriate for the individual patient. For example, an artificial disc may be provided having a pair of endplates and a core, and the core of the disc can include different assemblies, different components, and/or various types of materials to create the desired dynamic characteristics for each individual patient.

10 [0057] Furthermore, the intervertebral discs may allow flexion, extension, lateral bending, rotation, and translation. Flexion is movement that brings two parts of a joint or body into a bent position; in the spine, this is a movement in which the spine starts straight and moves into forward bending. Extension is a movement that draws two parts away from each other; in the spine, this is a movement in which the spine starts straight and
15 moves into backward bending. Lateral bending is a bending movement toward a lateral side; in the spine, this movement generally involves bending (lateral) and coupled rotation. Rotation is a movement that results in a portion of the spine twisting, rotating or turning with respect to the axis of the spinal column. Translation is a limited movement that is generally transverse to the axis of the spinal column.

20 [0058] Additionally, similar to a natural intervertebral disc, the artificial intervertebral discs preferably allow for a moving instantaneous axis of rotation. At every instant for a body in plane motion there is a line in the body or a hypothetical extension of this line that does not move. The instantaneous axis of rotation is this line. A moving instantaneous axis of rotation refers to the ability of the instantaneous axis of rotation to
25 move (*i.e.*, translate) as a result of different loading conditions; in other words, the location of the instantaneous axis of rotation moves with respect to the disc. The preferred mean location of the moving instantaneous axis of rotation for the lumbar region of the spine is preferably in the posterior half of the disc space or proximal to an adjacent (superior or inferior) endplate, preferably proximal to the inferior/caudal endplate, the preferred mean
30 location of the moving instantaneous axis of rotation for the thoracic region of the spine is preferably in the inferior portion of the disc space and proximal to the caudal vertebral body extending posteriorly into the spinal canal, and the preferred mean location of the moving instantaneous axis of rotation for the cervical region of the spine is preferably in the posterior half of the caudal vertebral body.

[0059] Also similar to a natural intervertebral disc, the response characteristics of the artificial intervertebral disc are preferably non-linear. For example, in response to continued axial compression, the artificial intervertebral disc preferably undergoes a large initial amount of compression followed by non-linearly decreasing amounts of compression.

[0060] Referring to the accompanying drawings, preferred embodiments and features of the artificial intervertebral disc will be described in detail. It is to be noted however that these descriptions of specific embodiments and features are merely illustrative. It is contemplated that one or more features or elements of the various embodiments may be combined or used singularly, and that modifications of the various embodiments, as well as other embodiments are contemplated and will be apparent to those persons skilled in the art.

[0061] Referring initially to Figure 1, a perspective view of an exemplary first embodiment of an artificial disc 10 is shown. Disc 10, preferably, has a generally kidney-bean shaped footprint which includes an anterior side 11, a posterior side 13, and first and second lateral sides 15, 17, respectively. Anterior side 11 and lateral sides 15, 17 are all substantially convex in shape while posterior side 13 is substantially concave in shape. However, the disc 10 may take on other shapes that generally conform geometrically and anatomically with the adjacent vertebral bodies including, but not limited to circular, oval, ellipsoid, annular, D-shaped, C-shaped, etc.

[0062] As shown, disc 10 includes an upper endplate 20, a lower endplate 22, and an intermediate elastic membrane 24, the elastic membrane 24 generally extending from the upper endplate 20 to the lower endplate 24, preferably, proximate the outer periphery of the disc 10. Alternatively, the elastic membrane 24 may surround and encapsulate the upper and lower endplates 20, 22. The elastic membrane 24 in combination with the upper and lower endplates 20, 22 define an interior volume 26.

[0063] The elastic membrane 24 preferably is formed from an elastomer such as polyurethane, silicone, a braided polymer, or any other appropriate elastic material. The elastic membrane 24 may be permeable or semi-permeable to allow fluid to flow into and out of the interior of the disc (as described in more detail below). Alternatively, the membrane may be non-permeable. Preferably, the elastic membrane 24 may resist translational motion between the upper and lower endplates 12, 14, and may also prevent soft tissue ingrowth between the endplates 12, 14 as well as contain any wear particles generated within the interior volume. The elastic membrane 24 may be attached to the

upper and lower endplates 12, 14 by any fixation method known in the art including, but not limited to, bonding agents, ultrasonic welding, screws, nails, mechanical wedging and pins.

[0064] Alternatively, the elastic membrane 24 may be in the form of a bellow, the bellow assuming an "accordion" or other flexible shape, enabling it to expand and contract under the various loading conditions. The bellow may be rigidly attached to the upper and lower endplates 12, 14 by any method known in the art including, but not limited to a circular groove formed in each endplate 12, 14, bonding agents, ultrasonic welding, screws, nails, mechanical wedging, and pins. Preferably, the bellow is made from a metal, although other material such as elastomers or polymers may be used. In an alternative embodiment, membrane 16 may be made of any appropriate non-elastic material known in the art.

[0065] With reference to Figure 2, the interior 26 of disc 10 is shown. Preferably, the interior 26 of the disc 10 includes at least one spring element 30; and the spring element 30 may have a longitudinal axis. The spring may be oriented such that its longitudinal axis is oriented substantially perpendicular to the plane formed by each of the upper and lower endplates 20, 22. Alternatively, the spring may be oriented such that its axis forms an acute angle with at least one of the upper and lower endplates. The spring element may have a first end which contacts the lower endplate 22 within a pocket or groove 32 formed on the inner surface 40 of the lower endplate 22. Such a pocket or groove may prevent lateral displacement of the spring with respect to the endplate. An upper end of the spring element 30 may engage an articulation member 34 having a spring-engaging surface 33 and an opposite substantially spherical surface 35. The spring element 30 may be fixed to the pocket 32 and/or the articulation member 34 using any appropriate fixation method known in the art including, but not limited to bonding agents, ultrasonic welding, screws, nails, press-fit, and pins. Alternatively, the spring element 30 and the articulation member 34 may be integrally formed.

[0066] The spherical surface 35 of articulation member 34 may be configured to articulate within a correspondingly shaped socket 36 formed on the inner surface 38 of the upper endplate 20. The interface between the articulation member 34 and the socket 36 may approximate a ball and socket type connection, with the spherical articulation member 34 able to articulate within the socket 36. The type and amount of articulation desired may dictate the curvature and arc of the spherical surface 35 provided on the articulation member 34 and socket 36. For example, if the spherical surface 35 has the same radius as the socket 36, then the disc 10 may provide greater support but more constrained

movement. Alternatively, if the socket 36 has a larger radius than the spherical surface 35, the disc 10 may provide increased articulation and/or translation.

[0067] In an alternative embodiment, the socket 36 may incorporate a flattened portion which may permit the articulation member 34 to translate within the socket, thereby providing translational movement of the upper endplate 20 relative to the lower endplate 22. By providing for such translation, the disc 10 may provide a moving instantaneous axis of rotation. It is possible for the articulation member 34 and socket 36 to have contours other than spherical in order to achieve the desired articulation motion. Such other contours may comprise elliptical or egg-shaped, and multiply-spherical shaped in which the articulation member and the socket each may comprise at least two separate or cojoined spherical segments. Moreover, while the articulation member 34 and socket 36 are illustrated as having contours that generally permit mating of their respective surfaces, the corresponding surfaces may take on any appropriate shape to achieve the desired articulating mobility between the upper and lower endplates 20, 22.

[0068] While the disc 10 has been described as having the articulating member 34 associated with the lower endplate 22 and the socket 36 associated with the upper endplate 20, the elements may be reversed so that the socket 36 and articulating element 35 are instead associated with the lower and upper endplates, respectively. Furthermore, the socket member may be provided integral with its respective end plate, such as providing a one-piece end plate with a hollow spherical inner surface. Also, the socket member and articulating element may comprise any appropriate material known in the art, such as titanium, stainless steel, polymers such as ultra high molecular weight polyethylene, etc. Furthermore, the articulating surfaces may include a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

[0069] The spring element 30 may encompass any appropriate resilient member known in the art including, but not limited to, spiral springs, coil springs, plate or leaf springs, etc. Moreover, the spring element 30 may be formed from any appropriate material known in the art including, for example, polymers, composites, or metals such as cobalt-chromium alloys, titanium alloys, stainless steel, shape memory alloys, and amorphous alloys. Likewise, the spring element 30 may comprise two or more individual spring elements provided either in series, in parallel, or in a combination of series and parallel elements.

[0070] The selection of a particular spring element may depend on the needs of the particular patient, however, the spring or springs selected should mimic the properties of

the patient's normal intervertebral disc, or should be appropriate as required for the particular procedure. Thus, springs having the appropriate stiffness in axial compression and in transverse bending should be selected to provide the following ranges:

flexion/extension - from about 0 Newton-meters per degree (Nm/deg) to about 8 Nm/deg);

5 lateral bending - from about - Nm/deg to about 5 Nm/deg; and compression - from about 100 to about 5000 N/mm. Furthermore, the outer diameter of the springs selected may range from about 5 millimeters (mm) to about 30 mm; and the heights of the springs may range from about 7.5 mm to about 12 mm. It is noted that the preceding are provided as representative dimensions only, and the springs used may have any size, shape, strength and

10 flexibility appropriate for the particular patient.

[0071] The use of a spring element in combination with an articulating surface may provide a combination of articulation, translation and compression/shock absorption between the upper and lower endplates 20, 22, and thus allowing for a moving instantaneous axis of rotation. Articulation may be provided through the interaction of the

15 articulating member 35 and the socket 36, and/or by bending of the at least one spring element 30. Compression and shock absorption may be provided by the spring element 30, and translation may be provided by bending of the spring element or through the choice of a socket having a flattened portion such that the articulating member 36 may translate within the socket.

20 [0072] Referring to Figure 2a, a disc 10 comprising a plurality of internal spring elements 30 is illustrated, each spring element 30 may extend from the upper endplate 20 to the lower endplate 22 such that the longitudinal axis of each spring element is oriented substantially perpendicular to the plane formed by each of the end plates 20, 22. Alternatively, one or more of springs 30 may be oriented so that their longitudinal axis

25 forms an acute angle relative to the plane of one or both of the end plates.

[0073] The plurality of spring elements 30 may be arranged in a configuration appropriate to provide uniform shock absorption, load bearing, and tension/compression resistance, or the spring elements 30 may be strategically placed to allow for increased resistance to shock and/or compression on one side (*i.e.* anterior, posterior) of the disc as

30 compared to the other. Preferably, however, the disc 10 includes at least one central spring element 30 and at least one peripheral spring element 30 spaced away from the central spring element 30. In the illustrated embodiment, a single central spring element is surrounded by a plurality of peripheral spring elements. The central and peripheral spring element 30 may have substantially the same stiffness, or their stiffnesses may be different.

35 Preferably, the central spring element 30 may have a stiffness greater than the stiffness of

the peripheral spring elements 30. Such an arrangement may result in a disc having a central spring which provides primary shock absorption and resistance during the initial stages of an axial compression evolution, and having peripheral spring elements 30 which provide secondary shock absorption and resistance during the later phases of axial compression. This provides a desirable non-linear response to compressive loads which may closely mimic the response of the patient's natural disc.

[0074] As shown in Figure 2a, each spring element 30 has first and second ends associated with respective upper and lower end plates 20, 22. The first and second ends of each spring may have an associated spherical articulation member 34 configured to mate with a corresponding spherical socket 36 formed on the inner surface of the upper and lower endplates 20, 22 as previously described. The combination of spring and articulation members permits the upper and lower endplates 20, 22 to move with respect to each other. For example, articulation members 34 may articulate within associated sockets 36 so that the upper and lower endplates 20, 22 can articulate with respect to each other without creating resistive torsion in spring elements 30 that would be present if the ends of the springs were rigidly connected to the endplates. Alternatively, each spring element 30 may only be attached to a spherical member 34 on one end, the other end being attached to the upper or lower endplate 20, 22 as previously described.

[0075] Referring to Figure 2b, the disc 10 may include a plurality of spring elements 30 where only one end of the first spring element 30 comprises a spherical articulation member 34, and the opposite end of the first spring element 30 as well as both ends of the second spring elements 30 are disposed within corresponding pockets, or recesses, in the upper and lower endplates 20, 22 (the arrangement and connection of these recesses and the associated spring elements being the same as previously described in relation to the embodiment of Figure 2). As shown in Figure 2b, preferably the first spring element 30 is attached to a hemi-spherical member 34 for mating with a corresponding socket 36 located in the upper or lower endplate 20, 22. The plurality of second spring elements 30 surrounding the first spring element 30 being attached directly to the upper and lower endplates 20, 22 as previously described. In one embodiment, the first spring may be attached to one hemi-spherical member 34, and the plurality of second spring elements 30 may be attached to two hemi-spherical member 34. As with the previous embodiments, the number, stiffness, and arrangement of the springs, as well as the selection and placement of the articulating elements and sockets 36 may be made in any combination appropriate to provide a disc that mimics as closely as possible the properties of the normal intervertebral disc, or that provides the properties appropriate to the particular procedure.

[0076] Referring to Figure 2c, the disc 10 may include an elastomeric strut 54 located peripherally to a central spring element 30. The strut 54 may have a longitudinal axis and first and second ends, and each end may be associated with an upper or lower endplate 20, 22. The elastomeric strut 54 may be seated in a groove 32 formed in the associated inner surfaces 38, 40 of the upper and lower endplates 20, 22 to resist displacement. The elastomeric strut 54 may serve essentially the same function as peripheral spring elements 30 previously described, i.e. to provide the disc 10 with compression force resistance and shock absorption and to resist motion. The elastomeric strut 54 may be formed from any appropriate material known in the art including, but not limited to, polyurethane or silicone. Any number of individual struts 54 may be provided, and the struts individual struts may assume various shapes in order to provide the appropriate stiffness or resistance support for the end plates. Thus, the struts 54 may be cylindrical, square, rectangular, etc., and they may have any appropriate cross section, such as circular, triangular, elliptical, etc. The struts may also be provided with continuous or non-continuous cross-sections, and they may be made up of different layers of materials, such as having alternating elastomeric and metallic or polymer layers. The struts 54 may also be hollow, or they may be ring-shaped. The ring-shaped struts 54 may be configured to surround at least a portion of the first spring element 30. As with earlier embodiments, the ends of struts 54 may be connected to the end plates using any appropriate method in the art, including press-fit, bonding agents, etc. One or more struts may also be provided to move within their associated groove or grooves. The arrangement, number and configuration of the struts 54 is not critical, but instead may be any combination desired to provide a disc 10 that mimics the properties of the patient's normal intervertebral disc, or that provides the properties appropriate to the particular procedure.

[0077] The inner surfaces 38, 40 of endplates 20, 22 may be porous to allow the elastomeric strut 50 to be integrated into the corresponding surfaces of the upper and lower endplates 20, 22 during manufacture such as by molding the elastomer to the endplate. A membrane and/or barrier may also be included within endplates 20, 22 to limit the depth of impregnation and bony ingrowth respectively.

[0078] The disc 10 of this embodiment also may include a membrane 24 and a valve (not shown), the valve providing access to the interior 26 of disc 10 so that fluid may be injected into, or removed from, the interior 26 of the disc 10. The valve preferably is a one-way valve, as known to those skilled in the art, so that the fluid, once injected, can not escape from the interior 26 of the disc 10. Preferably, the valve is disposed through the elastic membrane 24, alternatively however, the valve may be disposed through the upper

and/or lower endplates 20, 22. When the valve is disposed on the upper and/or lower endplates 20, 22, a passageway preferably is included to interconnect the valve with the interior 26 of the disc 10.

[0079] The fluid may be a gas, a liquid, a gel, or any combination thereof, that is sufficient to provide shock absorption during axial compression of the disc 10, while also permitting limited articulation or movement of the upper endplate 20 and lower endplate 22 with respect to one another. Preferably, the fluid is incompressible, for example, saline or mineral water. In use, the fluid may be injected into the interior 26 of the disc 10 before insertion of the disc 10 between adjacent vertebrae. Alternatively, the fluid may be injected *in situ* to facilitate insertion of disc 10 and subsequent distraction between adjacent vertebrae. The rigidity and distraction capability of the disc 10 may be a function of the amount of fluid injected into the interior 26 of the disc 10. Generally, the more fluid provided in the interior 26 of the disc 10, the more rigid the disc 10, and the greater the distraction capability. Furthermore, pliability and increased articulation may be realized by filling only a portion of the interior 26 of the disc 10. Finally, variably filling the interior 26 of the disc 10 with fluid permits the overall height H of the disc 10 to be varied as necessary depending on the needs of the individual patient.

[0080] Depending on the location of the spine where the disc 10 is implanted, the disc 10 preferably restore height in the range between about 4 millimeters to about 26 millimeters. In addition, the disc 10 preferably restore lordosis in the range between about 0° to about 20°. The disc 10 preferably also restore stiffness from about 1 Nm/deg to about 11 Nm/deg in axial rotation, about 0 Nm/deg to about 7 Nm/deg in flexion/extension, and about 0 Nm/deg to about 5 Nm/deg in lateral bending. In addition, the disc 10 preferably offers compression stiffness from about 100 N/mm to about 5000 N/mm and tension stiffness from about 50 N/mm to about 1000 N/mm. Furthermore, depending on the location of the spine where the disc 10 is implanted, the intervertebral disc 10 preferably allows for a range of motion of about 5° to about 45° in flexion/extension, of about 3° to about 33° in lateral bending, and about 1° to about 60° in axial rotation. The intervertebral disc 10 preferably also allows for axial compression in the range from about .2 mm to about 2 mm.

[0081] Preferably, the upper and lower endplates 20, 22 are formed of metal, such as titanium, stainless steel, titanium alloys, cobalt-chromium alloys, shape memory alloys, or amorphous alloys. Alternatively, however, the upper and lower endplates 20, 22 may be formed of polymers including rigid polymers, PEEK or UHMWPE, ceramics, composites, bone including cortical, cancellous, allograft, autograft, xenograft,

demineralized or partially demineralized bone, or any other material appropriate to serve as load bearing supports. More preferably, the materials chosen for the endplates are chosen so as to minimize wear.

[0082] Furthermore, preferably, any articulating surfaces in the intervertebral discs of the present invention include a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

[0083] The outer surface of the upper and lower endplates 20, 22 may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower endplates 20, 22 may also be dome shaped with their radii defined in the sagittal and coronal planes to generally match the shape of the ends of the adjacent vertebral, thereby providing a better fit *in situ*.

[0084] In addition, as shown in Figure 1, the disc 10 may include migration resistant features, such as, for example, spike-like structures 18 on the outer surfaces of the upper and lower endplates 20, 22. The migration resistant features may facilitate engagement of the disc 10 with the ends of the adjacent vertebra by providing a mechanical interlock as a result of penetration and/or deformation of the ends of the adjacent vertebrae. The initial mechanical stability afforded by spikes 18, for example, minimizes the risk of post-operative instability, movement, dislodging or expulsion of the disc 10. Other migration resistant features may include, without limitation, flaps, teeth, deployable teeth, deployable spikes, flexible spikes, flexible teeth, fins, insertable or expandable fins, anchors, screws, ridges, serrations, or other similar texturing on the upper and lower endplates 20, 22. As shown in Figure 3a, deployable spikes 41 may be provided, and a cam mechanism 43 may be used to deploy the spikes. Alternatively, as shown in Figure 3b, the deployable spikes may be configured to be deployed by an instrument (not shown). As shown in Figures 3c through 3e, respectively, examples of flexible spikes 44, shaped teeth 45, and anchors 46 are shown. Alternatively or in addition, bonding agents may also be used to secure the disc 10 to adjacent vertebra.

[0085] Furthermore, the upper and lower endplates 20, 22 may also be coated with a bone growth inducing substance, such as hydroxyapatite, to promote bony ingrowth to permanently secure the disc 10 to the adjacent vertebrae. Alternatively, the upper and lower endplates 20, 22 may have a roughened or porous surface to facilitate bony ingrowth. Alternatively, the upper and lower endplates 20, 22 may have laser treated endplate layers to create a porous structure, or may integrate an osteoconductive/osteoinductive scaffold. The endplates 20, 22 may also be made from an osteoconductive and/or osteoinductive

material to promote bony ingrowth. The endplates 20, 22 may further include a membrane and/or barrier to limit the depth of bony ingrowth permitted.

[0086] The upper and lower endplates 20, 22 may also have implant instrumentation attachment, guiding, and retaining structures. For example, the endplates 20, 22 may have holes, slots, threads, or a dovetail for accepting a tool used to implant and/or distract the vertebrae. For example, the disc may include a slot formed in the upper and/or lower endplates 20, 22, the slot configured to receive an implant insertion instrument, a distractor or both.

[0087] As a result of the material and structural components used, the disc 10 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading imparted on the intervertebral disc. In addition, under various spinal loading conditions resulting from spinal movements, the spring element 30 can compress, tilt, articulate and/or bend varying amounts.

[0088] With reference to Figures 4 and 4a, a second exemplary embodiment of an intervertebral disc 100 is shown. Similar to the previous embodiments described, the external configuration of disc 100 may take on any shape that generally conforms geometrically and anatomically with the adjacent vertebral bodies including, but not limited to circular, oval, ellipsoid, annular, kidney-bean, D-shaped, C-shaped, etc. As shown, disc 100 includes an upper endplate 102, a lower endplate 104, and an intermediate elastic membrane 106, the elastic membrane 106 in combination with the upper and lower endplates 102, 104 defining an interior volume 108. The endplates 102, 104 and elastic membrane 106 are similar to those endplates and elastic membrane described previously in relation to other embodiments. The disc 100 may also include a valve (not shown), the valve providing access to the interior 108 of the disc 100 for permitting the insertion of, or removal of, a fluid as previously described in relations to other embodiments. Disc 100 may also include migration resistant features, permanent fixation means and/or implant instrumentation attachment, guiding, and retaining structures as previously described in relation to Figures 3a - 3e and previous embodiments.

[0089] Disc 100 further may include a leaf spring 110 having a first end 112 and second end 114. The first end 112 may be attached to the upper endplate 102, while the second end 114 of leaf spring 110 may comprise a roller 130 capable of rolling on the inner surface of the upper end plate 102. The leaf spring may have a central portion 116 disposed between the first and second end 112, 114, and this central portion 116 may comprise a concavo-convex shape. The convex surface may generally face the lower endplate 24 and the concave surface generally facing the upper endplate 24. Lower end plate 104 may

comprise a surface configured to accept intermediate section 116 which itself is configured to mate, articulate, slide and pivot with the inner surface like a ball in a socket. While the leaf spring 110 is described herein as attached to the upper endplate, it may alternatively be attached to the lower endplate 104 so that its concavo-convex intermediate section 116 interacts with the inner surface of the upper end plate 102. It is noted that although the articulating surface of leaf spring 110 is illustrated as being disposed near the center of the leaf spring, the articulating surface may be located at any point along the length and/or width of the leaf spring, as appropriate to provide the desired articulation.

[0090] The second unattached end 114 of leaf spring 110 may be provided with a roller 130 on an axle 132, the roller 130 being freely rotatable about the axle 132. The second end 114 of leaf spring 110 may slide or roll along the inner surface of the upper endplate 102 during axial loading or compression and during axial unloading or tension. The leaf spring of this embodiment is thus allowed to translate as it is flexed, providing a greater range of flexibility compared to leaf springs constrained at both ends. In an alternative embodiment, the leaf spring 110 may have a rounded end instead of a roller 130 for sliding directly along the inner surface of the upper endplate 102.

[0091] The lower endplate 104 may comprise a pocket 106 for receiving a pad 120. The pad 120 may have a lower surface for engaging the lower endplate 104, and an upper surface comprising a concave section 122 configured and dimensioned to mate with the enlarged intermediate convex section 116 of leaf spring 110. The type and amount of articulation provided by the spring and pad may be adjusted by controlling the curvature provided on the intermediate section 116 and concave section 122. Where the intermediate section 116 has the same radius as the concave section 122, the disc 100 may provide greater support but more constrained movement. Alternatively, where the concave section 122 has a larger radius of curvature than the intermediate section 116, the disc may provide increased articulation.

[0092] The intermediate member 116 and concave section 122 may also take on other contours to achieve the desired articulation. The concave section 122 of the pad 120 may be convex to mate with a concave intermediate section 116. Moreover, while the concave section 122 and intermediate member 116 are shown with contours that generally permit mating of their surfaces, non-mating contours may be provided to achieve the desired articulation.

[0093] Furthermore, the compression and sliding of leaf spring 110 may vary depending on the area or areas of loading. For example, loading one end of disc 100 may result in greater compression of disc 100 when compared with an opposing end of disc 100.

Additionally, the pad 120 and the pocket 106 may be configured to allow the pad to translate within the pocket 106. The varying movements, *i.e.* compression, of leaf spring 110 and translation of leaf spring 110 with respect to the pocket 106 may allow a moving instantaneous axis of rotation.

5 [0094] Leaf spring 110 may be formed from any appropriate material known in the art including, for example, polymers, ceramics, composites and metals, such as cobalt-chromium alloys, titanium alloys, stainless steel, shape memory alloys, and amorphous alloys. The pad 120 may likewise be formed of similar materials.

10 [0095] Depending on the location of the spine where the disc 100 is implanted, the disc 100 preferably restores height, natural spinal curve (or sagittal balance), stiffness, offers compression stiffness, and allows a range of motion similar to that described in relation to previous embodiments.

[0096] With reference to Figure 5, a third exemplary embodiment of an intervertebral disc 150 is shown. Similar to the previous embodiments described, disc 150
15 may take on any shape that generally conforms geometrically and anatomically with the adjacent vertebral bodies including, but not limited to circular, oval, ellipsoid, annular, kidney-bean, D-shaped, C-shaped, etc. As shown, disc 150 includes an upper endplate 152, a lower endplate 154, and an intermediate elastic membrane 156, the elastic membrane 156 in combination with the upper and lower endplates 152, 154 defining an interior volume
20 158. The endplates 152, 154 and elastic membrane 156 are similar to those previously described in relation to other embodiments. The disc 150 may also include a valve (not shown); the valve providing access to the interior 158 of the disc 150 for permitting the insertion of, or removal of, a fluid as previously described in relations to other
25 embodiments. Disc 150 may also include migration resistant features, permanent fixation means and/or implant instrumentation attachment, guiding, and retaining structures as previously described in relation to Figures 3a-3e and the previous embodiments.

[0097] Disc 150 may further include a medial articulating member 160 attached to one of the upper or lower endplates 152, 154, preferably the lower endplate 152. The articulating member 160 may have a convex lower surface 162 that is configured and
30 dimensioned to articulate with respect to concave surface 164 formed on the inner surface of one of the lower endplate 154. The curvature of the corresponding articulating surfaces 162, 164 may be manipulated as necessary to provide the desired amount of articulation and translation between the endplates 152, 154, as has already been described in relation to other embodiments.

[0098] Alternatively, the articulating member 162 may comprise a concave lower surface configured and dimensioned to mate and articulate with respect to a convex surface formed on the inner surface of the opposing endplates 152, 154. Furthermore, the concave surface 164 may be integrally formed on the inner surface of one of the endplates 152, 154 or it may be separately formed and mounted thereon. Mounting the concave surface 164 onto the inner surface of one of the endplates 152, 154 permits the concave surface 164 to be made from a material different from that of the associated endplate, for example, polyethylene or other polymer, or a shock absorbing material may be provided, as described in more detail later.

[0099] The articulating member 160 may be attached to one of the endplates 152, 154 by any fixation method known in the art including, but not limited to bonding agents, ultrasonic welding, screws, nails, mechanical wedging, and pins. Preferably, however, the articulating member 160 may be attached to one of the endplate 150, 152 via an intermediate shock absorbing layer 170. The shock absorbing layer 170 may be an elastomer, molded or bound polymer fibers, polyurethane, silicone, or any other suitable elastic material having the appropriate shock absorbing properties. Articulating member 160 may be fabricated from a metals, polymers, composites, ceramics, or any combination thereof.

[00100] The disc 150 may also include an additional elastic membrane 172 configured to confine and/or secure the articulating member 160 to one of the endplates 152, 154, and/or to encapsulate the shock absorbing layer 170. The additional elastic membrane may be a bellows which may provide shock absorption, compression resistance, and added stability for the articulating member 160 in shear.

[00101] Depending on the location of the spine where the disc 150 is implanted, the disc 150 preferably restores height, natural spinal curve (or sagittal balance), stiffness, offers compression stiffness, and allows a range of motion similar to that described in relation to previous embodiments.

[00102] As a result of the materials, geometry, and components used, disc 150 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading conditions imparted on the intervertebral disc. In addition, under various spinal loading conditions, the shock-absorbing layer disposed between the articulating member 160 and one of the endplates 152, 154 can compress and/or bend varying amounts, depending on the location of the compressed and/or bent area with respect to the area or areas of loading. Furthermore, disc 150 permits different regions of the disc 150 to compress varying amounts.

[00103] With reference to Figure 6, a fourth exemplary embodiment of an intervertebral disc 200 is shown. Disc 200 has a generally circular shape with an upper endplate 202, a lower endplate 204, and a slotted core 206 having an upper curved surface and a lower flat surface. The disc 200 may take on any other shape that appropriately
5 conforms geometrically and anatomically with adjacent vertebral bodies, including, but not limited to, kidney-bean shape, oval, annular, ellipsoid, C-shape, D-shape etc. Other features described previously with respect to the other embodiments, such as the migration resistant structures, permanent fixation features and/or implant instrument attachment, guiding, and retaining structures may be included on endplates 202, 204. Furthermore, the outer surfaces
10 of the upper and lower endplates 202, 204 may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower endplates 202, 204 also may be dome shaped with their radii defined in the sagittal and coronal planes to generally match the shape of the ends of the adjacent vertebrae, thereby providing a better fit *in situ*. Preferably, the upper and lower endplates 202, 204 may be made from metal. However, the upper and lower
15 endplate 202, 204 may alternatively be made from any of the endplate materials previously described in relation to earlier embodiments.

[00104] As shown, the lower endplate 204 preferably includes a pocket 208 located on its inner surface, the pocket 208 designed to receive the lower flat surface of slotted core 206. Alternatively, the slotted core 206 and lower endplate 204 may be formed
20 as an integral piece. Where the core is formed as a separate piece, it may comprise a different material from the end plate 204, thus, a metal end plate may be provided having, for example, a polymer mating feature core 206.

[00105] Where the core 206 and endplate 204 are formed separately, the disc 200 may also include a c-ring (not shown) or similar structure, such as a lip or ring located
25 within or adjacent to pocket 208, to retain the core 206 within the endplate pocket 208. Such a ring may be configured to prevent the core from translating with respect to the endplate 204, or it may allow translation of the core in one or more directions. Alternatively, the core 206 may be retained in pocket 208 by means such as welding, press-fitting, staking, or bonding a cap (not shown) to the lower endplate 204, the cap covering a
30 portion of the core 206.

[00106] Although pocket 208 is shown as having a circular shape, the pocket may take on any other appropriate shape including, but not limited to oval, elliptical, kidney-bean shaped, rectangular, etc. Where the core and endplate are formed as separate pieces, pocket 208 may be wider or longer than slotted core 206, thus allowing the core 206
35 to translate within the pocket 208 during operation. Alternatively, the pocket 208 may

assume various dimensional configurations necessary to allow translation of the core 206 within the pocket only along specific directions. Thus, the pocket may be provided with a same general width as the core in all directions but one, the pocket being wider than the core in that one direction (e.g. the anterior-posterior direction). Thus, a pocket that is wider than the core along the anterior-posterior axis may allow the core to translate in the anterior-posterior direction during use. Corresponding modifications to the pocket geometry may be made to allow translation in other directions, such as medial-lateral translation.

[00107] The inner surface of the upper endplate 202 may have a concave mating feature 210 configured to accept the upper curved surface 212 of the slotted core 206. Preferably, the mating feature 210 allows the upper end plate 202 to articulate with respect to the slotted core 206. This mating feature 210 may be integral to the upper end plate 202, or it may be formed as a separate piece, fit to the end plate. Where the mating feature is formed as a separate piece, it may comprise a different material from the end plate 202. Thus, a metal end plate may be provided having, for example, a polymer mating feature 210.

[00108] As previously described in relation to other embodiments, the articulating surfaces may be reversed, that is, mating feature 210 may be provided in convex form, and the slotted core may be provided with a concave surface. Furthermore, the type and amount of articulation and/or translation provided by the disc of this embodiment may likewise be adjusted by adjusting the curvature of the convex and concave surfaces as previously described in relation to other embodiments. By allowing articulating and translational movement between the endplates, a moving instantaneous axis of rotation is allowed that approximates the motion of a natural intervertebral disc.

[00109] The slotted core 206 may be resilient, allowing it to compress under axial loading, thereby providing shock absorption. Thus the core 206 may have at least one slot 216 cut into its periphery. Slots 216 may be straight or curved and may extend horizontally, vertically, or obliquely. Slots 216 may also vary in length and width and may be provided at various depths through the core. The slots 216 may increase the compressibility of slotted core 206 and thus give additional shock absorbing qualities to the disc 200. The arrangement and configuration of the slots provided in the core 206 may be of any combination appropriate to provide the desired degree of compressibility.

[00110] Although shown as having a round footprint, the slotted core 206 may be any other shape including oval, rectangular, elliptical, and kidney-bean. Preferably the shape of the slotted core 206 matches with the shape of the pocket 208 formed on the inner

surface of the lower endplate 204. Slotted core 206 may be formed from materials including, for example, ceramics, composites, polymers, or metals such as cobalt-chromium alloys, stainless steel, and titanium alloys. Alternatively, slotted core 206 may be made up of two components (not shown) of differing materials. Also, as previously stated, the
5 slotted core 206 may be made integral with the lower endplate 204.

[00111] Disc 200 may also include stiffness restoration features such as an elastic membrane, an elastomer ring, bellow, springs, or fluid as previously discussed in relations to other embodiments. Disc 200 may also incorporate additional shock absorbing features as previously discussed in relations to other embodiments.

10 [00112] The disc 200 endplates may have migration-resistant structures provided on the outer surface of at least one or both of the endplates to impede movement, dislodging, or expulsion of the endplates within and from the ends of the adjacent vertebrae. The migration-resistant structures include, but are not limited to, flaps, spikes, teeth, fins, deployable spikes, deployable teeth, flexible spikes, flexible teeth, alternatively shaped
15 teeth, insertable or expandable fins, screws, hooks, serrations, ribs, and textured surfaces.

[00113] Furthermore, the upper and lower endplates of disc 200 also may be coated with a bone growth inducing or conducting substance to promote bony ingrowth to permanently secure the disc to the adjacent vertebrae. Alternatively, the upper and lower endplates may have a roughened surface; a porous surface; laser treated endplate layers;
20 integrate an osteoconductive/osteoinductive scaffold; or may be provided with or made from an integral osteoconductive and/or osteoinductive material to promote bony ingrowth.

[00114] Depending on the location of the spine where the disc 200 is implanted, the disc 200 may restore height, lordosis, stiffness, offer compression stiffness, and allow a range of motion intended to mimic that of the natural intervertebral disc, or as required for
25 the particular procedure.

[00115] In addition, preferably, as discussed with previous embodiments, the articulating surfaces of disc 200 include a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

30 [00116] As a result of the materials, geometry, and components used, disc 200 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading conditions imparted on the intervertebral disc. In addition, under various spinal loading conditions, the slotted core 206 can variably compress and allow for different regions of the slotted core 206 to compress in different amounts, depending on the location
35 and type of spinal loading, thus allowing different regions of the endplates 202, 204 to be

compressed different amounts. This variable compression of slotted core 206 also allows for a moving instantaneous axis of rotation.

[00117] With reference to Figure 7, a fifth exemplary embodiment of an intervertebral disc 250 is shown. Disc 250 has a generally circular shape with an upper endplate 252, a lower endplate 254, a cap 256 and a ring spring 258. Disc 250, however, may take on other shapes that preferably conform geometrically and anatomically with adjacent vertebral bodies, including, but not limited to, kidney-bean shape, oval, annular, ellipsoid, C-shape, D-shape etc.

[00118] As shown, the lower endplate 254 preferably includes a pocket 260 located on its inner surface, the pocket 260 is designed to receive a ring spring 258 having a tapered outer surface, and a cylindrical inner surface. Preferably, the pocket 260 has a tapered inner surface for mating with the tapered outer surface of the ring spring 258. Although pocket 260 is shown as having a circular or conical shape, the pocket 260 may take on any other shape including, but not limited to oval, elliptical, kidney-bean, or rectangular.

[00119] Pocket 260 may be larger in dimension than the ring spring 258 to allow the ring spring 258 to translate within the pocket 260. As with the pocket of the previous embodiment, pocket 260 may be specifically dimensioned to allow limited translation of the ring spring 258 in one direction. By allowing translational movement, a moving instantaneous axis of rotation is created. This moving instantaneous axis of rotation more naturally replicates the motion of a natural intervertebral disc.

[00120] The disc 250 may also include a c-ring (not shown) or similar type structure, such as a lip or a ring located within or adjacent to the pocket 260, to retain the ring spring 258 in the pocket 260. Alternatively, the ring spring 258 may be retained in pocket 260 by any means known in the art including, but not limited to, welding, press-fitting, staking, or bonding. As previously stated, the ring spring 258 is maintained in the pocket 260 in a manner permitting the ring spring 258 to translate within pocket 260. In one embodiment, the ring spring and cap may be retained in the pocket 260 by a lid that engages the lower endplate 254 and that covers at least a portion of the ring spring 258 and/or the cap 256.

[00121] The ring spring 258 is preferably a spring-like element that compresses under axial loading to provide shock absorption, flex and compression resistance. Although shown as having a general "C" shape with a circular footprint, the ring spring 258 may be any other shape including oval, rectangular, elliptical, and kidney-bean. Preferably the shape of the ring spring 258 matches with the shape of the pocket 260 formed on the inner

surface of the lower endplate 254. The ring spring 258 may be formed of any appropriate material known in the art including, for example, ceramics, composites, polymers or metals, such as cobalt-chromium alloys, stainless steel and titanium alloys.

[00122] As shown, the ring spring 258 has a top surface 264, a bottom surface 266, an outer surface 268 and an inner surface 270 defining a central bore 272 for mating with a shank 276 formed on the cap 256. Preferably, the outer surface 268 of the ring spring 258 is tapered to mate and engage with the inner surface of the pocket 260. In addition, the ring spring 258 may include at least one slot 262 formed and/or cut into its periphery. The slot 262 may be straight or curved and may extend horizontally, vertically, or obliquely. The slot 262 may also vary in length and width. Preferably, as shown, the ring spring 258 includes one vertical slot 262 extending from the top surface 264 the bottom surface 266 of the ring spring 258, and extending from the outer surface 268 to the inner surface 270 of the ring spring 258. The inclusion of this slot 262 increases the compressibility of the ring spring 258 and thus provides additional shock absorbing qualities to the disc 250.

[00123] In an alternative embodiment, the ring spring 258 may incorporate a plurality of slots 262 (not shown) running from the top and/or bottom surfaces 264, 266 part way through the thickness of the ring spring 258 to provide desired compressive characteristics of the disc.

[00124] The disc 250 may also include a cap 256 having an enlarged body section 274 and a shank 276. The juncture between the enlarged body section 274 and the shank 276 may form a shoulder 278, the shank 276 is configured and dimensioned to be received within the central bore 272 of the ring spring 258, and the shoulder configured to engage the top surface 264 of the ring spring so that the cap 256 may sit on top of the ring spring 258 when the two pieces are assembled. In one embodiment, the central bore 272 is larger than the shank 276 thus permitting compression of the ring spring 258 via closure of the gap created by the at least one slot 262 when a compressive force is placed on the disc 250. Also, providing a central bore 272 which is larger than the shank 276 may permit the cap 256 to translate with respect to the ring spring 258.

[00125] As previously described, the shoulder 278 of cap 256 contacts the top surface 264 of the ring spring 258. Thus, axial loads applied to the cap 256 may be transmitted directly to the ring spring 258, pressing it down into the pocket 260. As the ring spring 258 is pressed into the pocket 260, the tapered outside surface 268 of the ring spring 258 engages the tapered surface of the pocket 260, in the process compressing the at least one slots 262. This elastic compression of ring spring 258 under axial loading provides the

desired shock absorption and compression resistance. The size of and number of slots provided in the ring spring may be selected as appropriate to provide the desired compressive characteristics of the disc.

5 [00126] The axial displacement of the ring spring 258 may be limited by decreasing the depth of the pocket 260, by decreasing the width of the slot 262, by increasing the thickness and/or length of the shank 276, or by a combination of any or all of these options. Alternatively, a coil spring or elastic layer (both not shown) may be supplied in the pocket 260 to provide an upward bias to the ring spring 258.

10 [00127] The disc 250, as previously stated, also includes an upper endplate 252. Preferably, the inner surface of the upper endplate 252 includes a mating surface 280 which is dimensioned and configured to mate with the top surface of the enlarged body section 274 of the cap 256. Preferably, the mating surface 280 on the upper endplate 252 has a concave surface configured to articulate with a convex surface formed on the top surface of the cap 256. Alternatively, the mating surface 280 may comprise a convex surface and the top surface of the cap 256 may be concave. As previously described in relation to other 15 embodiments, the degree of curvature may be adjusted for either or both surfaces in order to provide the desired articulation and/or translation between the upper endplate and the cap 256.

[00128] In an alternative embodiment, the mating surface 280 is provided as a 20 separate piece from the upper endplate 252. The mating surface 280 in such a case may comprise a material different from that of the endplate 252 (for example, the end plate may be titanium while the mating surface may be a UHMWPE). The articulating surfaces of disc 250 may also include a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase 25 disc life.

[00129] In an alternative embodiment, the separate cap 256 may be eliminated; and the ring spring 256 may incorporate a convex upper surface 264 configured to articulate within the mating surface 280 of the upper endplate 252.

30 [00130] The disc 250 of this embodiment may comprise the additional features described previously with respect to the other embodiments, such as migration resistant structures, permanent fixation features such as porous surfaces or coated surfaces, and/or implant instrument attachment, guiding, and retaining structures may be included on endplates 252, 254. Furthermore, the outer surfaces of the upper and lower endplates 252, 254 may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower 35 endplates 252, 254 may also be dome shaped with their radii defined in the sagittal and

coronal planes to generally match the shape of the ends of the adjacent vertebral, thereby providing a better fit *in situ*. The outer surfaces may further comprise at least one groove, slot, or other features appropriate to allow the disc to be engaged by an insertion instrument. Preferably, the upper and lower endplates 252, 254 are made from metal. However, the upper and lower endplate 252, 254 may alternatively be made from other materials as previously described.

[00131] Disc 250 may also include stiffness restoration features such as an elastic membrane, an elastomer ring, bellow, springs, or fluid as previously discussed in relations to other embodiments. Disc 250 may also incorporate any of the shock absorbing features previously discussed in relations to other embodiments.

[00132] Depending on the location of the spine where the disc 250 is implanted, the disc 250 preferably restores height, lordosis, stiffness, offers compression stiffness, and allows a range of motion similar to that described in relation to previous embodiments.

[00133] As a result of the materials, geometry, and components used, disc 250 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading conditions. In addition under various spinal loading conditions the ring spring 258 can compress varying amounts. This varying compression of ring spring 258 allows for a moving instantaneous axis of rotation. In addition, the ring spring 258 permits different regions of the disc 250 to compress varying amounts.

[00134] With reference to Figure 8, a sixth exemplary embodiment of an intervertebral disc 300 is shown. Disc 300 has a generally circular shape with an upper endplate 302, a lower endplate 304, and a winged leaf spring 306 having lateral ends 310. The disc 300, however, may take on other shapes that preferably conform geometrically and anatomically with adjacent vertebral bodies, including, but not limited to, kidney-bean shape, oval, annular, ellipsoid, C-shape, D-shape etc. Other features described previously with respect to the other embodiments, such as migration resistant structures, permanent fixation features and/or implant instrument attachment, guiding, and retaining structures may also be included on the outer surfaces of endplates 302, 304. Furthermore, the outer surfaces of the endplates 302, 304 may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower endplates 302, 304 may also be dome shaped with their radii defined in the sagittal and coronal planes to generally match the shape of the ends of the adjacent vertebral, thereby providing a better fit *in situ*. Preferably, the upper and lower endplates 302, 304 are made from metal. However, the upper and lower endplate 302, 304 may alternatively be made from other materials as already described.

[00135] As shown, the lower endplate 304 preferably includes a cut-out 308 (i.e., a pocket) on its inner surface, the cut-out 308 configured to receive at least a center portion of winged leaf spring 306. The lower endplate 304 may support the winged leaf spring 306 along at least a portion of its lateral ends 310, and the center portion 314 of the leaf spring 306 sits within the cut-out 308, there being a gap between the bottom surface of the leaf spring 306 and the bottom surface of the cut-out 308. Thus, when the leaf spring is subjected to an axial compressive load, the lateral ends 110 may flex, allowing the center portion 314 of the leaf spring to be pressed down into the cut-out 308 until the bottom surface of the center portion contacts the bottom surface of the cut-out 308. The size of the initial gap between the leaf spring and the cutout may be selected, along with the stiffness of the lateral ends 310, to achieve a desired compressive stiffness, as well as a maximum axial compression, of the disc 300. The lateral ends may have stiffnesses that are substantially equivalent, or their stiffnesses may be substantially different. Likewise, the bottom of the cut-out 308 may be substantially flat, or it may be angled to allow greater deflection of the center portion of the leaf spring in a desired direction. The stiffnesses and gaps may be selected as appropriate to mimic the properties of the patient's normal intervertebral disc, or as appropriate for the particular procedure.

[00136] Further, the depth of the cut-out 308 may be preferably deep enough to allow the winged leaf spring 306 to flex, however, it is more preferable that the depth of the cut-out 308 is not so deep as to prevent failure of the flexing portions of the winged leaf spring 306 as flexing of the winged leaf spring 306 provides shock absorption and compression resistance which is preferably designed in disc 300 to mimic the compression resistance and shock absorption characteristics of the natural intervertebral disc, or that provides the compression resistance appropriate to the particular procedure.

[00137] Although cut-out 308 is shown as having a rectangular shape, the cut-out 308 may take on any other shape including, but not limited to circular, oval, elliptical, kidney-bean, or rectangular. The cut-out 308 may be larger in dimension than the central body portion 314 of winged leaf spring 306 thus allowing for translational movement of the winged leaf spring 306 within the cut-out. By allowing translational movement, a moving instantaneous axis of rotation is created which more naturally replicates the motion of a natural intervertebral disc.

[00138] The disc 300 may include an upper endplate 302 having in inner surface comprising a mating surface 316 which is dimensioned and configured to mate with the articulating surface 312 on the central body 314 of the winged leaf spring 306. Preferably, the mating surface 316 is concave. Alternatively, however, the mating surface may have a

convex profile, and the mating surface 316 of the upper endplate 302 may be convex and the articulating surface 312 of the central body 314 may be concave. As discussed previously in relation to other embodiments, the degree of curvature of the concave/convex surfaces may be selected to provide the desired amount of articulation to mimic the properties of the normal intervertebral disc, or may be as required for the particular procedure.

[00139] In an alternative embodiment the lateral ends 310 of the winged leaf spring 306 may have a constant thickness, length and width. Alternatively, the lateral ends 310 may have a variable thickness, length, and/or width. The transition from the lateral ends 310 to the central body 314 may be gradual such that the thickness gradually increases from the outer periphery of the lateral edge 310 toward the articulating surface 312 or it may be fairly abrupt. In addition, the winged leaf spring 306 may include one or more slots or grooves in either the lateral ends (not shown) to further increase the spring's flexibility.

[00140] Although shown as having a rectangular shape, the winged leaf spring 306 may be any other shape including oval, circular, elliptical, kidney-bean, etc. Preferably the shape of the winged leaf spring 306 matches with the shape of the cut-out 308 formed on the inner surface of the lower endplate 304. The winged leaf spring 306 is preferably formed from materials including, for example, ceramics, composites, polymers or metals, such as cobalt-chromium alloys, stainless steel and titanium alloys.

[00141] Alternatively, the disc 300, may include a lid or ring member (not shown), configured to retain the winged leaf spring 306 in the cutout 308, thus preventing the spring 306 from dislodging. In this instance, the lid or ring member may be attached to the lower endplate 304 after the winged leaf spring 306 is placed within the cut-out 308. The lid or ring member may be attached to the lower endplate 304 by any fixation means known in the art including, but not limited to pins, screws, welding, bonding, press-fit, etc.

[00142] Disc 300 may also include stiffness restoration features such as an elastic membrane, an elastomer ring, bellow, springs, or fluid as previously discussed in relation to various other embodiments. Disc 300 may also incorporate additional shock absorbing features as previously described in relation to other embodiments, for example, manufacturing portions of the disc from elastomeric material, etc.

[00143] In addition, the articulating surfaces of disc 300 may be provided with a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

[00144] Depending on the location of the spine where the disc 300 is implanted, the disc 300 preferably restores height, natural spine curve (or sagittal balance), stiffness,

offers compression stiffness, and allows a range of motion similar to that described in relation to previous embodiments.

[00145] As a result of the materials, geometry, and components used, disc 300 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading conditions imparted on the intervertebral disc.

[00146] With reference to Figure 9, a seventh exemplary embodiment of an intervertebral disc 350 is shown. Disc 350 has a generally circular shape with an upper endplate 352, a lower endplate 354, a leaf spring 356 and an articulating cap 358. However, the disc 350 may take on other shapes that preferably conform geometrically and anatomically with adjacent vertebral bodies, including, but not limited to, kidney-bean shape, oval, annular, ellipsoid, C-shape, D-shape etc. Other features described previously with respect to other embodiments, such as migration resistant structures, permanent fixation features and/or implant instrument attachment, guiding, and retaining structures may be included on endplates 352, 354. Furthermore, the outer surfaces of the upper and lower endplates 352, 354 may be substantially flat, wedge-shaped, etc. The outer surfaces of the upper and lower endplates 352, 354 may also be dome shaped with their radii defined in the sagittal and coronal planes to generally match the shape of the ends of the adjacent vertebra, thereby providing a better fit *in situ*. Preferably, the upper and lower endplates 352, 354 are made from metal. However, the upper and lower endplate 352, 354 may alternatively be made from other materials as previously described.

[00147] As shown, the lower endplate 354 may comprise a first recess 362 defined by a pair of first shoulder members 364. These shoulder members 364 are configured to support leaf spring 356 along a bottom surface of the leaf spring near its outer perimeter, creating an axial gap between the leaf spring 356 and the recess 362. Thus, when an axial load is applied to the top surface of the leaf spring, it may flex toward and into the recess. The pair of first shoulder members 364 may be integrally formed with the lower endplate 354 or they may comprise separate pieces.

[00148] The lower endplate 354 further may have a pair of second shoulder members 365 located axially above and radially outward from the first shoulder members 364. The second shoulder members 365 are configured to engage the perimeter edge of the leaf spring 356, to retain the spring laterally (i.e. translationally) to ensure that the leaf spring remains centered with respect to the first shoulder members 364 and the recess 362, thus assuring appropriate spring flexion. The second shoulder members 365 may be configured to restrain the leaf spring so as to prevent all translational movement. Alternatively, however, the second shoulder members 365 may be laterally offset from the

leaf spring in at least one direction, thus allowing the leaf spring to translate in the at least one direction. By allowing such translational movement, a moving instantaneous axis of rotation is created, which more naturally replicates the motion of a natural intervertebral disc.

5 [00149] A cover plate 360 may be provided to cover the leaf spring, preventing the leaf spring from moving axially out of engagement with the pairs of first and second shoulder members 364. In this embodiment, the cover plate 360 may be attached to the top surface of the pair of second shoulder members 365. The cover plate 360 may be attached to the second shoulder members 365 by any fixation means known in the art including, but
10 not limited to press-fit, welding, pins, screws, bonding, etc. The cover plate 360 may have an outer perimeter sized to approximate the outer perimeter of the lower endplate 354, and an inner opening 369 sized to accept an articulation element (to be discussed in more detail below). The cover plate 360 inner opening may include an upwardly extending inner edge 367 that may act in combination with a corresponding surface on the upper endplate 352 to
15 limit articulation of the disc 350. The cover plate may also be configured to accept a disc insertion instrument. The embodiment of Figure 9 illustrates the leaf spring 356 as a separate element from the lower endplate 354, however, in an alternative embodiment shown in Figure 9a, the leaf spring 356 may be integrally formed with the lower endplate 354.

20 [00150] The leaf spring 356 may be a spring-like element that flexes under axial loading to provide shock absorption, flexion and compression resistance. The leaf spring 356 may have a uniform thickness, or its thickness may vary. In the embodiment illustrated in Figure 9, the leaf spring has a greater thickness in the center than at its ends; in the embodiment illustrated in Figure 9a, the leaf spring is thicker at the center and the ends, and
25 has thinner segments between the ends and the center, rendering the leaf spring with a waved shape when viewed in cross section. The leaf spring may have any thickness appropriate to provide the required shock absorption, flexion and compression resistance.

[00151] The leaf spring 356 may be formed from any appropriate material known in the art, including, for example, ceramics, composites, polymers, or metals such as
30 cobalt-chromium alloys, stainless steel and titanium alloys.

[00152] Articulating cap 358 may be provided with a convex upper articulation surface 368 and with a lower, leaf spring-engaging, protrusion 370. The articulation surface 368 may be configured to mate and articulate with a mating surface 371 formed on the inner surface of the upper endplate 352. The mating surface 371 may comprise a concave
35 surface corresponding to the convex surface of the articulating cap 358. Alternatively, the

upper endplate mating surface 371 may be convex and the top surface of the articulating cap 358 may be concave. The curvatures of the respective articulation surface 368 and mating surface 371 may be selected to provide the appropriate type and amount of articulation and/or translation to mimic the movement of the patient's natural disc, or as required for the particular procedure.

[00153] The mating surface 371 of the upper endplate 352 may be integral with the endplate, or as illustrated in Figure 9a it may be formed as a separate piece and attached to the endplate using any appropriate fixation method known in the art, and as previously described for other embodiments. When formed as a separate piece, the mating surface 371 may comprise a material different from that of the endplate, such as the various materials described as appropriate for articulation surfaces in relation to other embodiments. The mating surface 371 may be recessed into a raised portion 372 of endplate 352, which may allow the endplate 352 to be relatively thin without limiting the radius of curvature that may be provided for the concave mating surface 371 and/or requiring the mating surface to be too shallow.

[00154] The raised portion 372 of the upper endplate 352 may comprise a raised face 374 having a raised face height "h." The raised face 374 may be configured to engage the upwardly extending inner edge 367 of the leaf spring cover plate 360 to limit articulation of the disc 350 in at least one direction. Alternatively, the raised face 374 and the upwardly extending inner edge 367 may be configured to limit articulation of the disc in all directions. In one embodiment, the raised face 374 and inner edge 367 may be configured to limit articulation of the disc in a single plane only, (e.g. the medial-lateral plane). The raised face 374 and inner edge 367 may comprise any combination of configurations appropriate to provide the disc 350 with the desired range of articulation in all planes. Thus, the raised face 374 height "h" may be different at different locations about the disc, for example, the height "h" may be smaller on the anterior and posterior sides of the disc 350 and greater on the lateral sides of the disc, thus controlling the degree of articulation in the anterior-posterior direction. Alternatively, the raised face 374 and inner edge 367 may comprise mating surfaces, such as flat faces, correspondingly curved surfaces, angled faces, stepped faces, etc., to control the degree of articulation of the disc in the desired direction.

[00155] The bottom surface of the articulating cap 358 may further comprise a protrusion 370 which is dimensioned and configured to mate with a groove 366 formed on the upper surface of the leaf spring 356. Thus, the cap 358 may be at least partially restrained within groove 366. In one embodiment, groove 366 may be sized the same or

only slightly larger than the protrusion 370, thereby rendering the cap restrained transversely. In an alternative embodiment, the groove may be larger than the protrusion in at least one direction (e.g. along the anterior-posterior axis), thus allowing the cap 358 to move transversely (*i.e.* translate) in that direction during operation. By allowing translational movement, a moving instantaneous axis of rotation is provided. This moving instantaneous axis of rotation may more naturally replicate the motion of a natural intervertebral disc.

[00156] Alternatively, the protrusion 370 may be rigidly secured within the groove 366, thus permitting no translational movement.

[00157] It is noted that although the groove and protrusion are illustrated as having substantially corresponding rectangular shapes, the protrusion 370 and groove 366 may take on any other appropriate shape known in the art including, but not limited to circular, oval, ellipsoidal, etc., to provide the requisite translational freedom.

[00158] In an alternative embodiment, shown in Figures 9a through 9c, the leaf spring 356 may comprise a post 380 and the cap 358 may have a groove 382 for receiving the post 380. The groove 366 and post 380 may be sized and configured to allow translation of the cap 358 with respect to the lower endplate 354 in at least one direction. When the groove 366 and post 380 are configured to allow translation of the cap 358, the cover plate 360 also must be configured so that the translating cap 360 does not interfere with the cover plate center opening 369. Thus, in such a case, the center opening may be elongated or rectangular in the direction of translation.

[00159] The upper endplate 352 may include a recess 384 for receiving an articulating insert 386, the insert having a concave surface 385 configured to articulate with the convex articulating surface 368 of the cap 358. As previously described, providing a concave articulating insert 384 may provide the surgeon with greater flexibility in selecting the appropriate material to comprise the articulating surfaces while not affecting the material of the endplates 352, or otherwise affecting the design or installation of the other components of the disc 350. Thus the insert 384 may be formed of any appropriate material known in the art including but not limited to polymers including rigid polymers, such as PEEK or UHMWPE, ceramics, composites or any combinations thereof.

[00160] When an articulating insert 386 is provided, the recess 384 in the upper endplate 352 may comprise a surface configured to retain the insert 386. The recess may comprise a radial ridge configured to fit within a corresponding radial groove in the insert such that the insert may be snapped into the recess. Alternatively, the insert may be attached to the recess via a press fit, by using a bonding agent, or any combination thereof.

[00161] In an alternative embodiment, disc 350 may also include stiffness restoration features such as an elastic membrane, an elastomer ring, bellow, springs, or fluid as previously discussed in relations to other embodiments. Disc 350 may also incorporate additional shock absorbing features as previously discussed in relations to other
5 embodiments.

[00162] In addition, as discussed with previous embodiments, the articulating surfaces of disc 350 may include a surface polish or similar wear reducing finish such as diamond finish, TiNi finish, etc. in order to minimize wear, decrease particle generation, and increase disc life.

10 [00163] The disc 350 endplates may have migration-resistant structures provided on the outer surface of at least one or both of the endplates to impede movement, dislodging, or expulsion of the endplates within and from the ends of the adjacent vertebrae. The migration-resistant structures include, but are not limited to, flaps, spikes, teeth, fins, deployable spikes, deployable teeth, flexible spikes, flexible teeth, alternatively shaped
15 teeth, insertable or expandable fins, screws, hooks, serrations, ribs, and textured surfaces.

[00164] Furthermore, the upper and lower endplates of disc 350 also may be coated with a bone growth inducing or conducting substance to promote bony ingrowth to permanently secure the disc to the adjacent vertebrae. Alternatively, the upper and lower endplates may have a roughened surface; a porous surface; laser treated endplate layers;
20 integrate an osteoconductive/osteoinductive scaffold; or may be provided with or made from an integral osteoconductive and/or osteoinductive material to promote bony ingrowth.

[00165] Depending on the location of the spine where the disc 350 is implanted, the disc 350 may restore height, lordosis, stiffness, offer compression stiffness, and allow a range of motion intended to mimic that of the natural intervertebral disc, or as required for
25 the particular procedure.

[00166] As a result of the materials, geometry, and components used, disc 350 can allow flexion/extension, lateral bending, axial rotation, and translation, depending on the loading conditions imparted on the intervertebral disc.

[00167] With reference to Figure 10, an exemplary installation procedure will be
30 described. Generally speaking the disc 400 may include an upper endplate 402, a lower endplate 404 and a core mechanism 406, the core mechanism being any spring, slotted core, ring spring, leaf spring, coil spring, elastomer, fluid filled or articulating disc previously described herein. The intervertebral disc 400 may be implanted in a modular fashion, for example, the endplates 402, 404 of disc 400 may be inserted into the intervertebral cavity
35 using instruments such as a distractor and/or holder instrument. The intervertebral disc

space may then be distracted using a standard spinal distractor which engages the endplates 402, 404. Trial spacers may then be used to determine the appropriate size of the core mechanism 406 to be inserted in the resulting disc space. In an exemplary embodiment, the core mechanism, 406 is inserted and attached to endplates 402, 404 through the use of a dovetail, slot, or similar connection. This modular insertion technique may avoid over-distracting the intervertebral space, which may damage surrounding tissue and/or blood vessels.

[00168] Alternatively, the intervertebral disc 400 may be inserted preassembled with the use of particular insertion tools. For example, an endplate holding clip may be used that allows the endplates 402, 404 to be held and locked in a parallel and spaced relationship as they are inserted into the intervertebral space. Once implanted, the clip may be unlocked and removed from the endplates 402, 404. The clip may then be removed from the intervertebral space. In addition, the disc 400 may be implanted in a compressed state to prevent over-distraction. The introduction of the disc 400 in a compressed state may be accomplished via a surgical insertion instrument or by an internal mechanism located in the disc 400.

[00169] An anterior, lateral, or anterolateral surgical approach may be used for the intervertebral disc 400. Furthermore, depending on the intervertebral disc 400 to be implanted, a minimally invasive surgical method or a simultaneous distraction and implantation surgical method may be used. Simultaneous distraction and implantation may be accomplished, for example, by using slots formed on the outer surface of the endplates 402, 404 to guide the implant down the distractor during implantation. Also, depending on the intervertebral disc to be implanted, an artificial Anterior Longitudinal Ligament or the natural Anterior Longitudinal Ligament may be attached directly to the disc or to the adjacent vertebral bodies. Attachment of the Anterior Longitudinal Ligament may assist in preventing movement, dislodging or expulsion of the implant. To assist with the implantation of the intervertebral discs, the intervertebral discs may include alignment markers.

[00170] While various descriptions of the present invention are described above, it should be understood that the various features can be used singly or in combination thereof. Therefore, this invention is not to be limited to the specific preferred embodiments depicted herein.

[00171] Further, it should be understood that variations and modifications within the spirit and scope of the invention may occur to those skilled in the art to which the invention pertains. For example, some portions of the implants disclosed herein may be

formed of bone, such as allografts, autografts, and xenografts, which may be partially or fully demineralized. In addition, some implants may include bone material or other bone growth inducing material in their interiors or on/in their endplates. Such substances in the interiors may be permitted to interact with the surrounding anatomy, as with channels or
5 other holes formed in the implant walls. Also, intra and post-operative alignment markers may be used to assist with implantation of the intervertebral discs. Furthermore, the intervertebral discs can be made rigid in situations where fusion is necessary. The intervertebral discs may be made rigid by, for example, allowing fusion between the endplates, inserting spacers between the endplates, or by injecting a solidifying liquid
10 between the endplates. Accordingly, all expedient modifications readily attainable by one versed in the art from the disclosure set forth herein that are within the scope and spirit of the present invention are to be included as further embodiments of the present invention. The scope of the present invention is accordingly defined as set forth in the appended claims.

The Claims

What is claimed is

1. An intervertebral disc for placement between first and second vertebrae comprising:
 - 5 an upper endplate having a first inner surface and a first outer surface, the first outer surface configured to contact the first vertebra;
 - a lower endplate having a second inner surface and a second outer surface, the second outer surface configured to contact the second vertebra;
 - a membrane extending between the upper endplate and the lower endplate; and
 - 10 at least one resilient member disposed between the upper and lower endplates; the resilient member associated with at least one arcuate surface member configured to articulate within at least one socket associated with at least one of the endplates.
2. The intervertebral disc according to claim 1, wherein the at least one resilient member further comprises a first end and a second end, the first end associated with the arcuate surface member, the second end disposed within a recess formed in the inner surface of one of the endplates.
3. The intervertebral disc according to claim 1 or 2, wherein the at least one arcuate surface member is fixed within the recess formed on the inner surface of one of the endplates.
- 20 4. The intervertebral disc according to any one of the preceding claims 1 - 3, wherein the at least one resilient member further comprises first and second ends, each end further being connected to a separate arcuate surface member.
5. The intervertebral disc according to any one of the preceding claims 1 - 4; wherein the at least one arcuate member and the resilient member are configured to allow translational movement between the upper and lower endplates.
- 25 6. The intervertebral disc according to any one of the preceding claims 1 - 5, wherein the at least one resilient member comprises at least one first resilient member and a plurality of second resilient members.
7. The intervertebral disc according to claim 6, wherein the at least one first resilient member has a first spring constant, the at least one second resilient member has a second spring constant, the first and second spring constants being substantially unequal.
- 30

8. The intervertebral disc according to claim 7, wherein the first spring constant is substantially greater than the second spring constant.
9. The intervertebral disc according to claim 8, further comprising a third resilient member, the second and third resilient members disposed nearer to a peripheral edge of the disc than the first resilient member.
10. The intervertebral disc according to claim 6, wherein the first resilient member and the plurality of second resilient members are each attached to at least one respective arcuate surface member configured to articulate within a corresponding respective socket formed on the inner surface of one of the endplates.
11. The intervertebral disc according to any one of the preceding claims 1 - 10, further comprising at least one elastomeric strut disposed between the upper and lower endplates.
12. The intervertebral disc according to any one of the preceding claims 1 - 11, further comprising a casing member disposed adjacent the at least one resilient member, the casing member having an articulating surface configured to engage the arcuate surface member associated with the resilient member.
13. The intervertebral disc according to any one of the preceding claims 1 - 12, wherein the resilient member and arcuate surface member are integrally formed.
14. The intervertebral disc according to any one of the preceding claims 1 - 13, further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulates at least a portion of the at least one resilient member.
15. The intervertebral disc according to any one of the preceding claims 1 - 14, wherein the membrane encapsulates the upper and lower endplates.
16. The intervertebral disc according to any one of the preceding claims 1 - 15, wherein the membrane is formed of an elastomeric material.
17. The intervertebral disc according to any one of the preceding claims 1 - 16, wherein the membrane comprises a bellows.

18. The intervertebral disc according to any one of the preceding claims 1 - 17, wherein the endplates and membrane define an interior volume, the volume being at least partially filled with a fluid.
19. The intervertebral disc according to claim 18, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.
20. The intervertebral disc according to claim 18 or 19, wherein the fluid is compressible.
21. The intervertebral disc according to claim 18 or 19, wherein the fluid is incompressible.
22. The intervertebral disc according to any one of the preceding claims 18 - 21, wherein the membrane is at least semi-permeable.
23. The intervertebral disc according to any one of the preceding claims 18 - 22, wherein the membrane is non-permeable.
24. The intervertebral disc according to any one of the preceding claims 1 - 23, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.
25. The intervertebral disc according to any one of the preceding claims 1 - 24, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.
26. The intervertebral disc according to any one of the preceding claims 1 - 25, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.
27. The intervertebral disc according to any one of the preceding claims 1 - 26, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.
28. The intervertebral disc according to any one of the preceding claims 1 - 27, further comprising implant instrumentation attachment, guiding, or retaining structures disposed on at least one of the first or second end plates.

29. The intervertebral disc for placement between first and second vertebrae comprising:

a first endplate having a first inner surface and a first outer surface, the first outer surface contacting the first vertebra;

5 a second endplate having a second inner surface and a second outer surface, the second outer surface contacting the second vertebra;

a membrane extending between the first and second endplates; and

at least one leaf spring disposed between the endplates, the leaf spring having first and second ends, the first end attached to the first endplate and the second end configured to
10 be movable laterally along the inner surface of the first endplate in response to a force on the leaf spring.

30. The intervertebral disc according to claim 29, wherein the leaf spring second end further comprises a roller configured to allow the second end to roll along the inner surface of the first end plate in response to a force on the leaf spring.

15 31. The intervertebral disc according to claim 29 or 30, wherein the second end further comprises an axle for pivotably mounting the roller.

32. The intervertebral disc according to any claim 31, wherein the roller comprises a rounded end.

33. The intervertebral disc according to any one of the preceding claims 29 - 32,
20 wherein the leaf spring further comprises an intermediate portion disposed between the first and second ends, the intermediate portion having an articulating surface configured to mate with the inner surface of the second endplate.

34. The intervertebral disc according to claim 33, wherein the inner surface of the second endplate further comprises an articulating surface configured to mate with the
25 articulating surface of the leaf spring intermediate portion.

35. The intervertebral disc according to claim 33, wherein the inner surface of the second endplate further comprises a pad configured to mate with the articulating surface of the leaf spring intermediate portion.

36. The intervertebral disc according to any one of the preceding claims 29 - 35,
30 further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulates the leaf spring.

37. The intervertebral disc according to any one of the preceding claims 29 - 36, wherein the membrane encapsulates the upper and lower endplates.

38. The intervertebral disc according to any one of the preceding claims 29 - 37, wherein the membrane is formed of an elastomeric material.

5 39. The intervertebral disc according to any one of the preceding claims 29 - 38, wherein the membrane comprises a bellow.

40. The intervertebral disc according to any one of the preceding claims 29 - 39, wherein the endplates and membrane define an interior volume, the volume being at least partially filled with a fluid.

10 41. The intervertebral disc according to claim 40, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.

42. The intervertebral disc according to claim 40 or 41, wherein the fluid is compressible.

15 43. The intervertebral disc according to claim 40 or 41, wherein the fluid is incompressible.

44. The intervertebral disc according to any one of the preceding claims 40 - 43, wherein the membrane is at least semi-permeable.

45. The intervertebral disc according to any one of the preceding claims 40 - 43, wherein the membrane is non-permeable.

20 46. The intervertebral disc according to any one of the preceding claims 29 - 45, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.

25 47. The intervertebral disc according to any one of the preceding claims 29 - 46, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

48. The intervertebral disc according to any one of the preceding claims claim 29 - 47, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

49. The intervertebral disc according to any one of the preceding claims 29 - 48, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

50. The intervertebral disc according to any one of the preceding claims 29 - 49, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

51. An intervertebral disc for placement between first and second vertebrae comprising:

10 a first endplate having a first inner surface and a first outer surface, the first outer surface contacting the first vertebra;

a second endplate having a second inner surface and a second outer surface, the second outer surface contacting the second vertebra;

a membrane extending between the first and second endplates;

15 an articulating member disposed between the first and second endplates, the articulating member having a first and second surface, the first surface being configured to mate with the inner surface of at least one endplate; and

a shock absorbing element disposed between the second surface and one of the endplates.

20 52. The intervertebral disc according to claim 51, wherein the inner surface of one of the endplates further comprises an articulating surface configured to mate with the articulating member.

53. The intervertebral disc according to claim 51 or 52, wherein the articulating surface further comprises an articulating pad.

25 54. The intervertebral disc according to any one of the preceding claims 51 - 53, wherein the articulating surface further comprises a recess sized and configured receive at least a portion of the articulating pad, the recess further configured to allow the articulating pad to translate in at least one direction with respect to the articulating surface,

30 55. The intervertebral disc according to any one of the preceding claims 51 - 54, further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulates the articulating member.

56. The intervertebral disc according to any one of the preceding claims 51 - 55, wherein the membrane encapsulates the first and second endplates.
57. The intervertebral disc according to any one of the preceding claims 51 - 56, wherein the membrane is formed of an elastomeric material.
- 5 58. The intervertebral disc according to any one of the preceding claims 51 - 57, wherein the membrane comprises a bellow, and wherein the bellow encapsulates at least the shock absorbing element.
59. The intervertebral disc according to any one of the preceding claims 51 - 58, wherein the endplates and membrane define an interior volume, the volume being at least
10 partially filled with a fluid.
60. The intervertebral disc according to claim 59, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.
61. The intervertebral disc according to claim 59, wherein the fluid is compressible.
- 15 62. The intervertebral disc according to claim 59 or 60, wherein the fluid is incompressible.
63. The intervertebral disc according to claim 59 or 60, wherein the membrane is at least semi-permeable.
64. The intervertebral disc according to claim 59 or 60, wherein the membrane is
20 non-permeable.
65. The intervertebral disc according to claim 51, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.
- 25 66. The intervertebral disc according to any one of the preceding claims 51 - 65, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

67. The intervertebral disc according to any one of the preceding claims 51 - 66, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

68. The intervertebral disc according to any one of the preceding claims 51 - 67, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

69. The intervertebral disc according to any one of the preceding claims 51 - 68, further comprising implant instrumentation attachment, guiding, or retaining structures disposed on at least one of the first and second inner and/or outer surfaces.

70. The intervertebral disc for placement between first and second vertebrae comprising:

a first endplate having a first inner surface and a first outer surface, the first outer surface contacting the first vertebra;

a second endplate having a second inner surface and a second outer surface, the second outer surface contacting the second vertebra; and

a slotted core disposed between the first and second endplates, the slotted core having a first and second surface, the first surface configured to mate with a pocket formed on the inner surface of first endplate, and the second surface comprising an articulating surface configured to mate with a corresponding surface associated with the second endplate.

71. The intervertebral disc according to claim 70, the slotted core first surface having a first diameter and the pocket having a second diameter larger than the first diameter so that the slotted core may translate within the pocket.

72. The intervertebral disc according to claim 70 or 71, further comprising a lid disposed between the first and second endplates, the lid configured to engage at least a portion of the pocket and the slotted core to axially retain the core within the pocket.

73. The intervertebral disc according to any one of the preceding claims 70 - 72, wherein the second surface of the slotted core is configured to articulate within the second endplate corresponding surface.

74. The intervertebral disc according to any one of the preceding claims 70 - 73, further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulating at least the slotted core and pocket.

75. The intervertebral disc according to claim 74, wherein the membrane further encapsulates the upper and lower endplates.

76. The intervertebral disc according to claim 74, wherein the membrane is formed of an elastomeric material.

77. The intervertebral disc according to any one of the preceding claims 74 - 76, wherein the membrane comprises a bellow.

78. The intervertebral disc according to any one of the preceding claims 74 - 77, wherein the endplates and membrane define an interior volume, the volume being at least partially filled a fluid.

79. The intervertebral disc according to claim 78, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.

80. The intervertebral disc according to claim 78 or 79, wherein the fluid is compressible.

81. The intervertebral disc according to claim 78 or 79, wherein the fluid is incompressible.

82. The intervertebral disc according to any one of the preceding claims 70 - 81, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.

83. The intervertebral disc according to any one of the preceding claims 70 - 82, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

84. The intervertebral disc according to any one of the preceding claims 70 - 83, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

85. The intervertebral disc according to any one of the preceding claims 70 - 84, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

86. The intervertebral disc according to any one of the preceding claims 70 - 85, further comprising implant instrumentation attachment, guiding, or retaining structures disposed on at least one of the first and second inner or outer surfaces.

87. An intervertebral disc for placement between first and second vertebrae comprising:
a first endplate having a first inner surface and a first outer surface, the first outer surface contacting the first vertebra;
a second endplate having a second inner surface and a second outer surface, the second outer surface contacting the second vertebra;
a cap having a top surface and bottom surface; the top surface being configured to mate with the inner surface of the first endplate; and
a ring spring disposed between the bottom surface of the cap and the inner surface of the second endplate.

88. The intervertebral disc according to claim 87, wherein the ring spring has first and second surfaces, the first surface configured to mate with the bottom surface of the cap, and the second surface configured to mate with the pocket formed on the inner surface of the second endplate.

89. The intervertebral disc according to claim 87 or 88, further comprising a slot defining a gap between first and second end faces of the ring spring, wherein the gap is sized to allow the ring spring to resiliently compress so that the end faces approach each other when a compressive force is placed on the ring spring by the cap.

90. The intervertebral disc according to any one of the preceding claims 87 - 89, the ring spring further comprising a first diameter, and the bottom surface of the cap having an axial protrusion comprising a second diameter, the first diameter being substantially larger than the second diameter, wherein when the bottom surface of the cap engages the top first surface of the ring spring, the cap may translate with respect to the ring spring.

91. The intervertebral disc according to any one of the preceding claims 87 - 90, further comprising a plurality of slots located between the first and second surfaces, the

slots operative to render at least a portion of the ring spring resiliently compressible when a compressive force is placed on the ring spring by the cap.

5 92. The intervertebral disc according to claim 91, the protrusion comprising a radial lip having an outer diameter larger than the first diameter of the ring spring, the lip allowing the cap protrusion to be press-fit into the ring spring first diameter.

93. The intervertebral disc according to any one of the preceding claims 87 - 92, further comprising a lid disposed between the first and second end plates, the lid configured to engage at least a portion of the pocket and either the ring spring or the cap to axially retain the ring spring and the cap within the pocket.

10 94. The intervertebral disc according to any one of the preceding claims 87 - 93, further comprising a membrane disposed between the upper and lower endplates.

95. The intervertebral disc according to any one of the preceding claims 87 - 94, further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulating at least the cap, ring spring and pocket.

15 96. The intervertebral disc according to claim 95, wherein the membrane encapsulates the upper and lower endplates.

97. The intervertebral disc according to claim 95 or 96, wherein the membrane is formed of an elastomeric material.

20 98. The intervertebral disc according to any one of the preceding claims 95 - 97, wherein the membrane comprises a bellow.

99. The intervertebral disc according to any one of the preceding claims 95 - 98, wherein the endplates and membrane define an interior volume, the volume being at least partially filled a fluid.

25 100. The intervertebral disc according to claim 99, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.

101. The intervertebral disc according to claim 99 or 100, wherein the fluid is incompressible.

102. The intervertebral disc according to claim 99 or 100, wherein the fluid is compressible.

103. The intervertebral disc according to any one of the preceding claims 87 - 102, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.

104. The intervertebral disc according to any one of the preceding claims 87 - 103, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

105. The intervertebral disc according to any one of the preceding claims 87 - 104, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

106. The intervertebral disc according to any one of the preceding claims 87 - 105, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

107. The intervertebral disc according to any one of the preceding claims 87 - 106, further comprising implant instrumentation attachment, guiding, or retaining structures disposed on at least one of the first and second inner or outer surfaces.

108. An intervertebral disc for placement between first and second vertebrae comprising:

a first endplate having a first inner surface and a first outer surface, the first outer surface contacting the first vertebra;

a second endplate having a second inner surface and a second outer surface, the second outer surface contacting the second vertebra;

a leaf spring having first and second resilient ends, configured to engage the second endplate, and a length, the leaf spring further comprising a central body having first and second surfaces, the first surface comprising an articulating surface.

109. The intervertebral disc according to claim 108, wherein the second endplate further comprises a recess having a length smaller than the leaf spring length, wherein when the leaf spring engages the second endplate so that the first and second resilient ends are supported on the inner surface of the endplate and the central body is positioned over the endplate recess, at least a portion of the central body may move into the recess when a compressive force is applied to the leaf spring first surface allowing the second surface to contact the recess surface.

110. The intervertebral disc according to claim 108 or 109, the recess further comprising a recess surface, the leaf spring second surface and the recess surface configured to define a gap therebetween so that when a predetermined compressive force is applied to the leaf spring first surface the leaf spring second surface contacts at least a portion of the recess surface.

111. The intervertebral disc according to any one of the preceding claims 109 - 110, wherein the central body and the recess are configured so that the leaf spring may translate in at least one direction with respect to the second end plate.

112. The intervertebral disc according to any one of the preceding claims 108 - 111, wherein the first endplate further comprises an inner surface having an articulating surface configured to correspond with the leaf spring articulating surface.

113. The intervertebral disc according to claim 112, wherein the articulating surfaces are configured to allow the leaf spring to articulate, and to translate, relative to the first endplate.

114. The intervertebral disc according to any one of the preceding claims 108 - 113, further comprising a membrane disposed between the first and second endplates.

115. The intervertebral disc according to claim 114, further comprising a membrane disposed between the upper and lower endplates, the membrane encapsulating at least the leaf spring.

116. The intervertebral disc according to claim 114 or 115, wherein the membrane encapsulates the first and second endplates.

117. The intervertebral disc according to any one of the preceding claims 114 - 116, wherein the membrane is formed of an elastomeric material.

118. The intervertebral disc according to any one of the preceding claims 114 - 117, wherein the membrane comprises a bellow.

119. The intervertebral disc according to any one of the preceding claims 114 - 118, wherein the endplates and membrane define an interior volume, the volume being at least partially filled a fluid.

120. The intervertebral disc according to claim 119, further comprising a valve in communication with the volume for at least partially filling the volume with the fluid.

121. The intervertebral disc according to claim 119 or 120, wherein the fluid is incompressible.

5 122. The intervertebral disc according to any one of the preceding claims 108 - 121, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.

123. The intervertebral disc according to any one of the preceding claims 108 - 122, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or 10 partially demineralized bone.

124. The intervertebral disc according to any one of the preceding claims 108 - 123, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

15 125. The intervertebral disc according to any one of the preceding claims 108 - 124, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

126. The intervertebral disc according to any one of the preceding claims 108 - 125, further comprising implant instrumentation attachment, guiding, or retaining structures 20 disposed on at least one of the first and second inner or outer surfaces.

127. An intervertebral disc for placement between first and second vertebrae comprising:

a first endplate having a first inner surface and a first outer surface, the first outer surface configured for contacting the first vertebra;

25 a second endplate having a second inner surface and a second outer surface, the second outer surface configured for contacting the second vertebra;

a first articulation member having a first surface associated with the first endplate,

a leaf spring having at least a first surface associated with the second endplate and a second surface associated with a second surface of the first articulation member;

wherein the first articulation member is configured to allow the first and second endplates to articulate with respect to each other, and the leaf spring is configured to allow the end plates to approach one another in response to a compressive force applied to at least one of the end plates.

5 128. The intervertebral disc according to claim 127, wherein at least one of the first endplate inner surface and the first articulation member first surface comprises a concave surface, the other surface being convex, the surfaces configured to allow the articulation member to articulate with respect the first endplate.

10 129. The intervertebral disc according to claim 127 or 128, wherein the first endplate inner surface comprises a concave shape, and the first articulation member comprises a corresponding convex shape.

15 130. The intervertebral disc according to any one of the preceding claims 127 - 129, further comprising a second articulation member having a first surface associated with the first endplate inner surface and a second surface associated with the first articulation member first surface.

20 131. The intervertebral disc according to claim 130, wherein the second articulation member second surface is concave and configured to correspond to a convex first surface of the first articulation member.

25 132. The intervertebral disc according to claim 131, wherein the concave and convex surfaces are configured to allow both articulation and translation between the articulation members.

30 133. The intervertebral disc according to any one of the preceding claims 130 - 132, wherein at least one of the articulation members comprises a material that is different from the material of one of the first or second endplates.

35 134. The intervertebral disc according to any one of the preceding claims 127 - 133, wherein the first endplate inner surface and the articulation member first surface are further configured to allow the articulation member to translate relative to the first endplate.

40 135. The intervertebral disc according to any one of the preceding claims 127 - 134, the second endplate further comprising a recess in the second inner surface, the leaf spring having a length sufficient to span the recess so that at least opposite ends of the leaf

spring are supported by the inner surface and a central portion of the leaf spring is positioned over the recess, wherein when the central portion may move into the recess when a compressive force is applied to a second surface of the leaf spring.

5 136. The intervertebral disc according to claim 135, the second endplate further comprising a perimeter edge sized and configured to allow the leaf spring to translate with respect to the second endplate in at least one direction.

137. The intervertebral disc according to claim 135 or 136, the second endplate further comprising a perimeter edge sized and configured to prevent the leaf spring from translating in at least one other direction.

10 138. The intervertebral disc according to any one of the preceding claims 134-137, the leaf spring second surface further comprising a recess configured to accept a projection formed on a second surface of the articulation member.

15 139. The intervertebral disc according to claim 138, wherein the recess and projection are sized and configured to allow the articulation member to translate in at least one direction relative to the leaf spring.

140. The intervertebral disc according to any one of the preceding claims 136-139, further comprising a cap member configured to engage at least a portion of the second endplate, and to cover at least a portion of the leaf spring to prevent the leaf spring from axially disengaging from the second endplate.

20 141. The intervertebral disc according to any one of the preceding claims 135-140, the cap member further comprising at least one raised ridge configured to contact at least one raised ridge associated with the first endplate to limit articulation between the endplates in at least one direction.

25 142. The intervertebral disc according to claim 141, wherein the raised ridges have corresponding flat surface profiles.

143. The intervertebral disc according to claim 141 or 142, wherein the raised ridges have correspondingly angled surfaces.

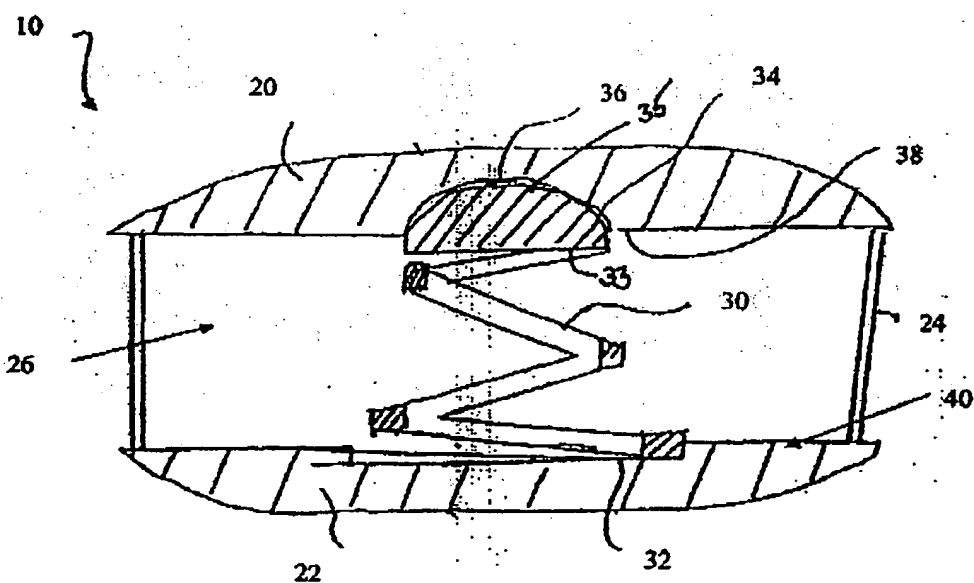
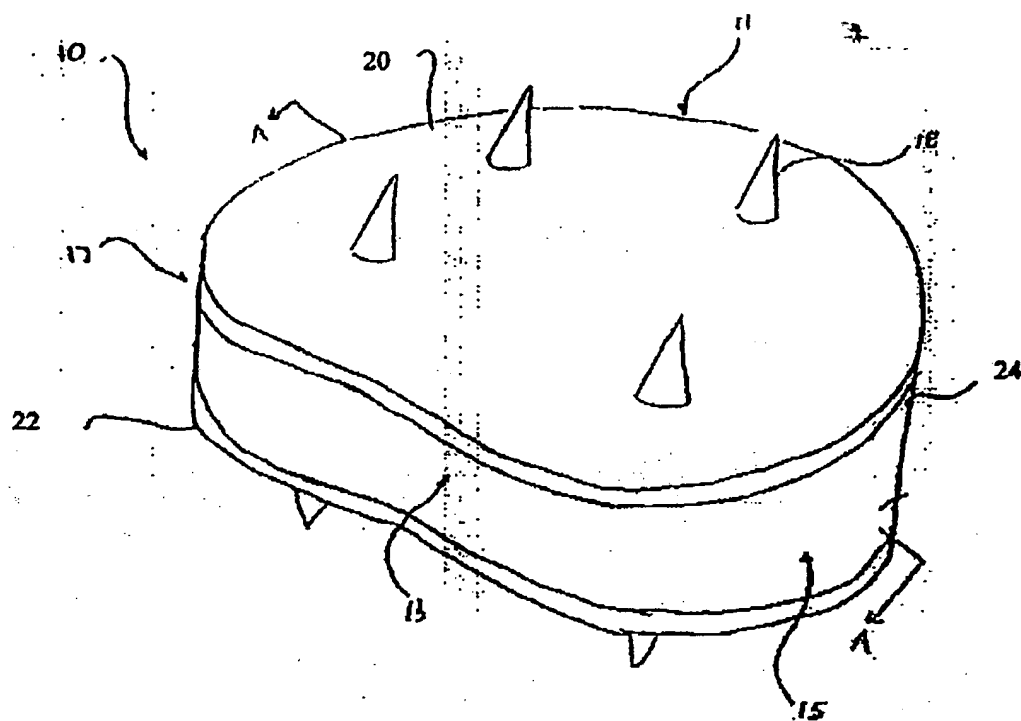
30 144. The intervertebral disc according to any one of the preceding claims 127-143, wherein at least one of the endplates is formed from a material selected from the group consisting of metal, polymer, ceramic and composite.

145. The intervertebral disc according to any one of the preceding claims 127 - 144, wherein at least one of the endplates is formed of bone material selected from the group consisting of cortical, cancellous, allograft, autograft, xenograft, demineralized or partially demineralized bone.

5 146. The intervertebral disc according to any one of the preceding claims 127 - 145, further comprising migration-resistant structures disposed on at least one of the first and second outer surfaces.

10 147. The intervertebral disc according to any one of the preceding claims 127 - 146, further comprising permanent fixation means disposed on at least one of the first and second outer surfaces.

148. The intervertebral disc according to any one of the preceding claims 127 - 147, further comprising implant instrumentation attachment, guiding, or retaining structures disposed on at least one of the first and second inner or outer surfaces.



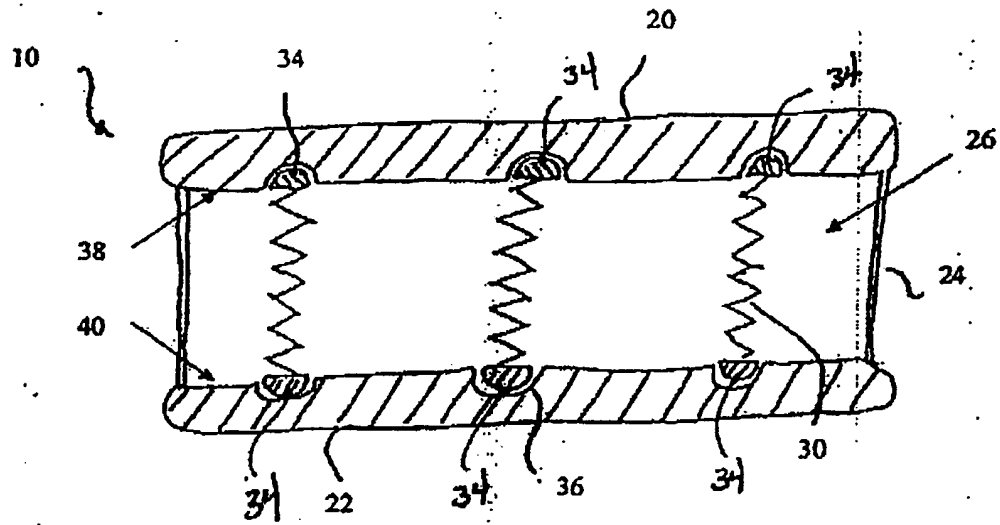


Figure 2a

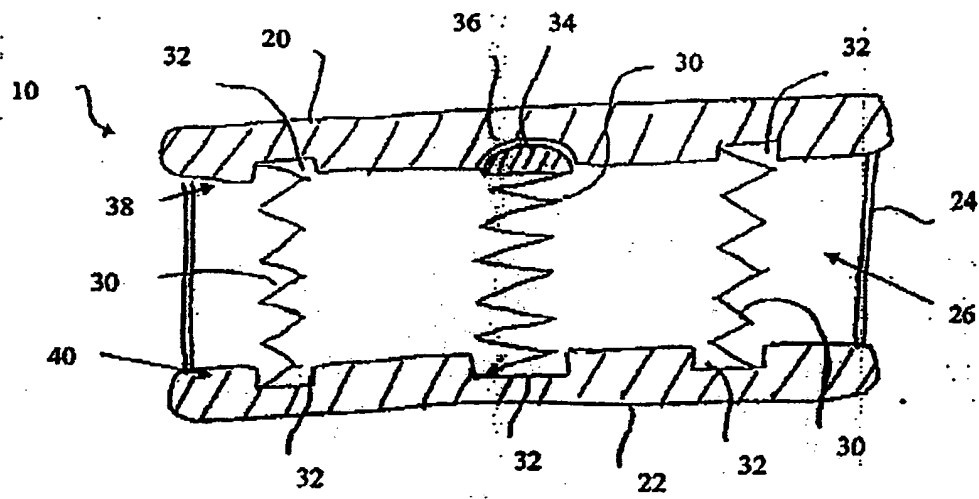


Figure 2b

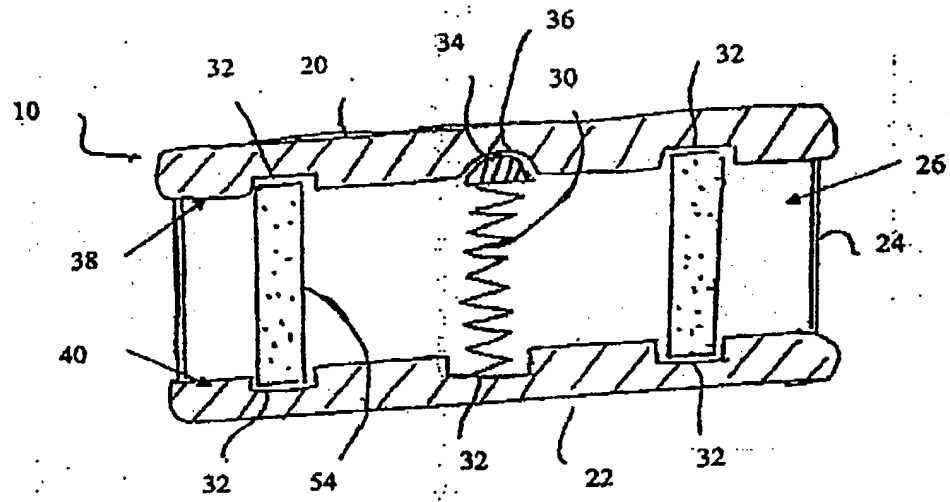


Figure 2c

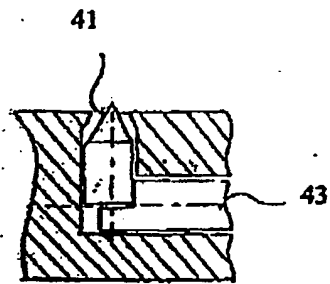


FIG. 3A

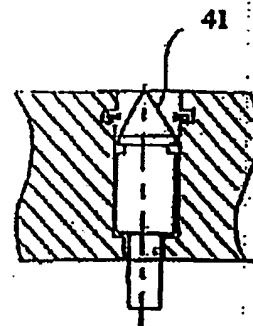


FIG. 3B

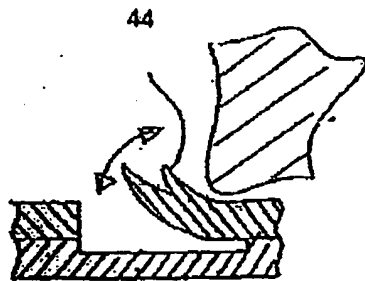


FIG. 3C

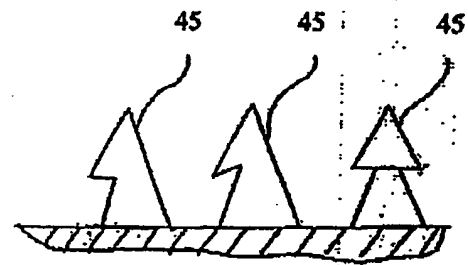


FIG. 3D

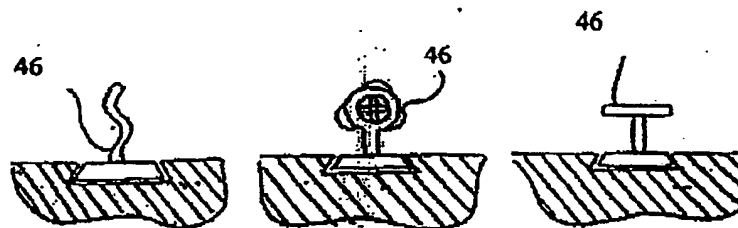


FIG. 3E

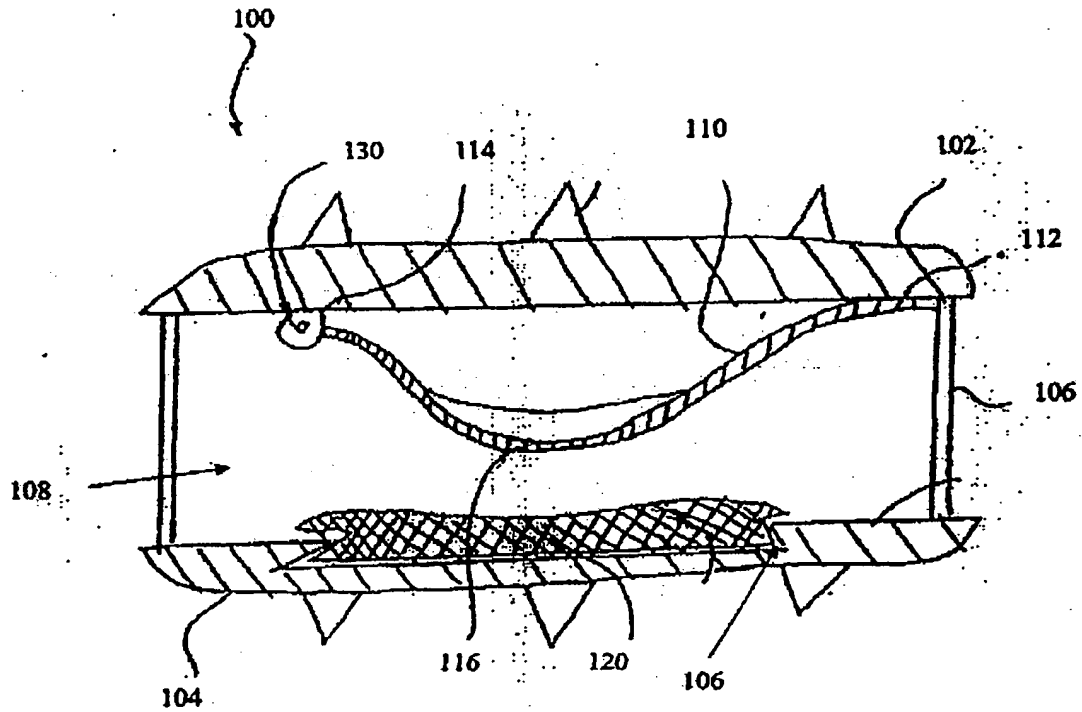


Figure 4

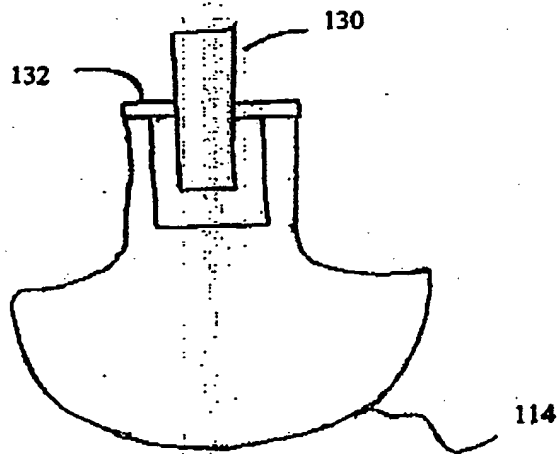


Figure 4a

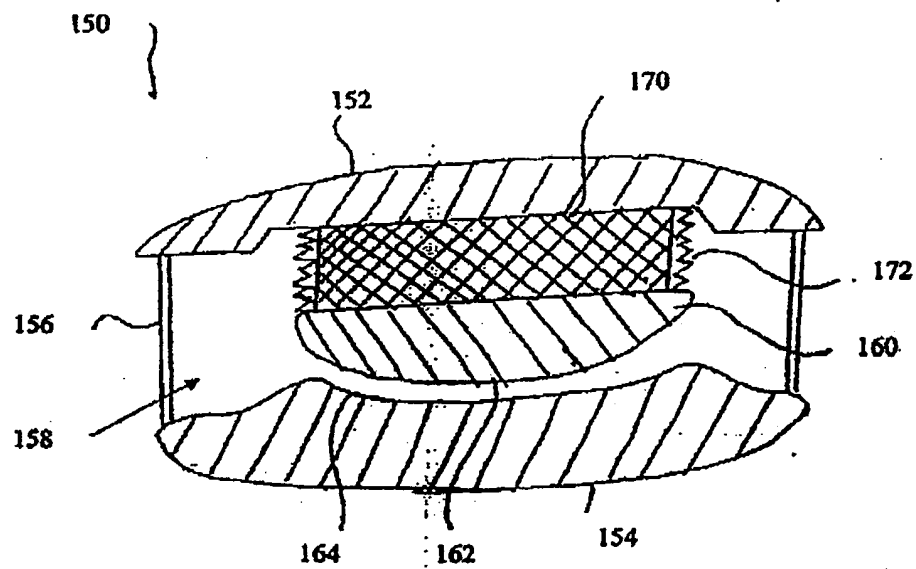


Figure 5

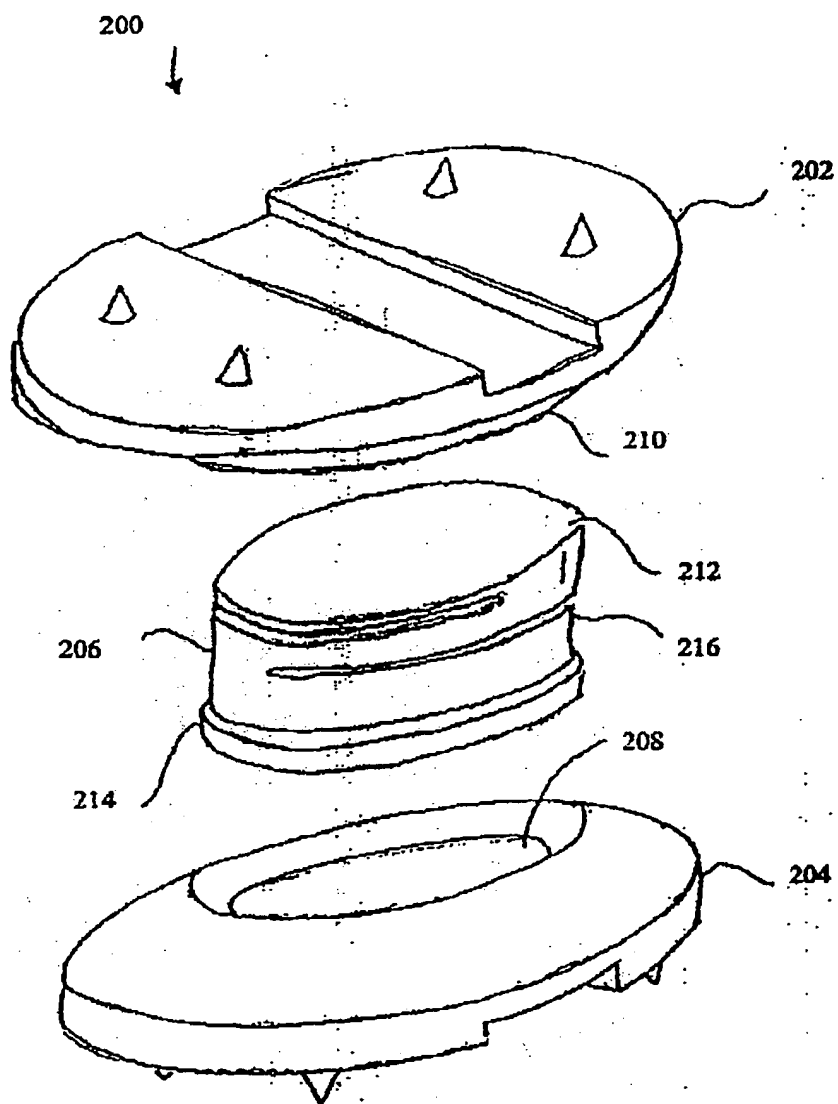


Figure 6

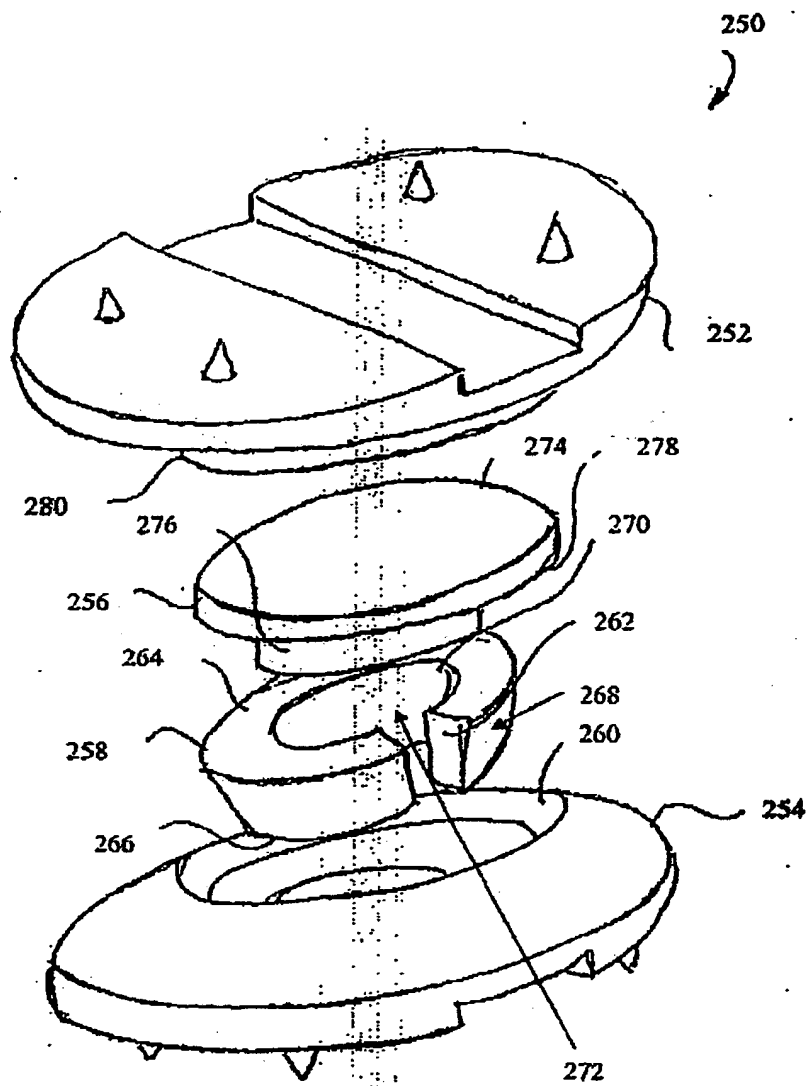


Figure 7

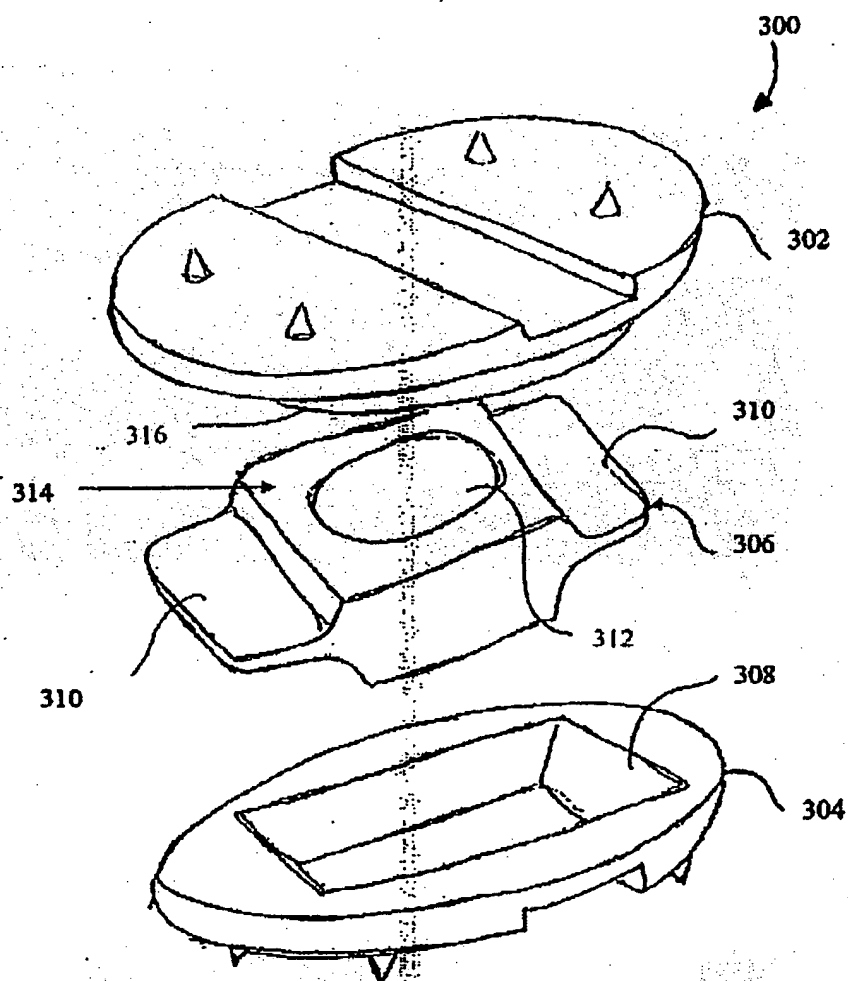


Figure 8

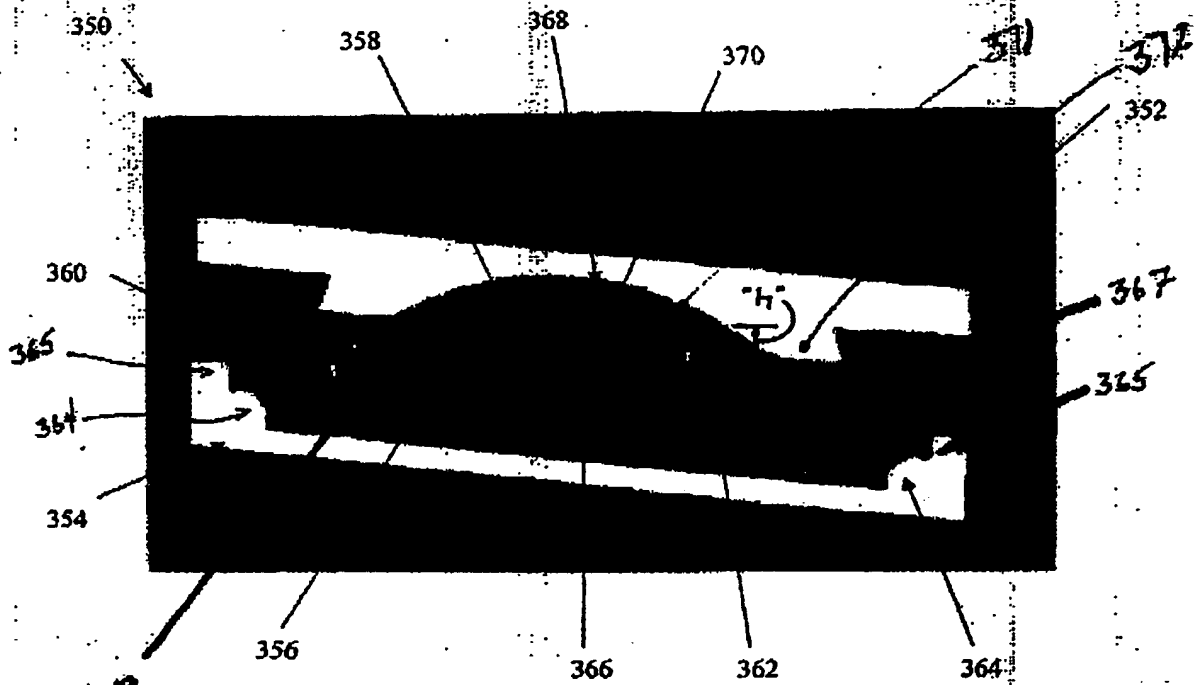


Figure 9

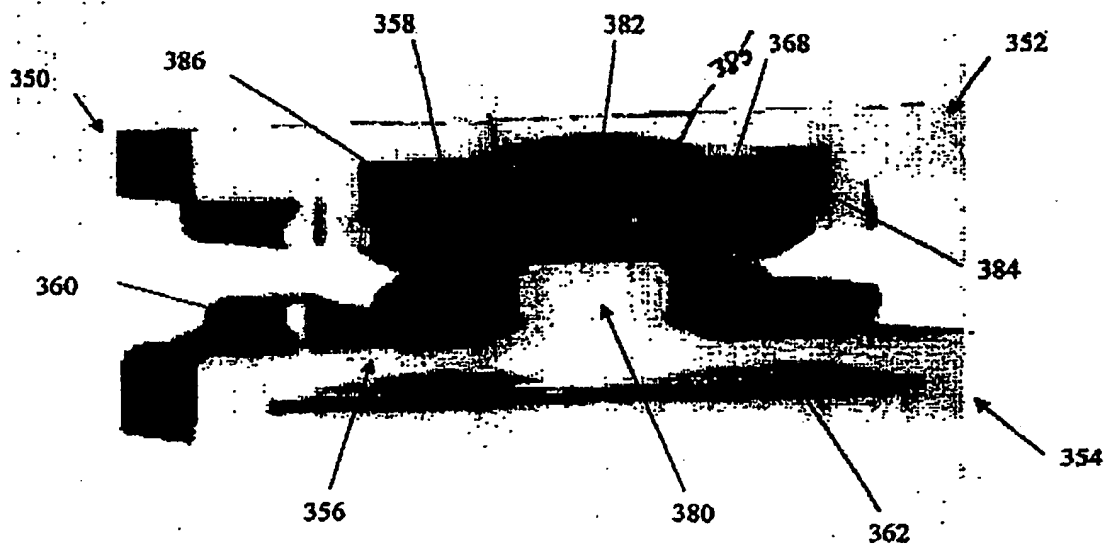


Figure 9a

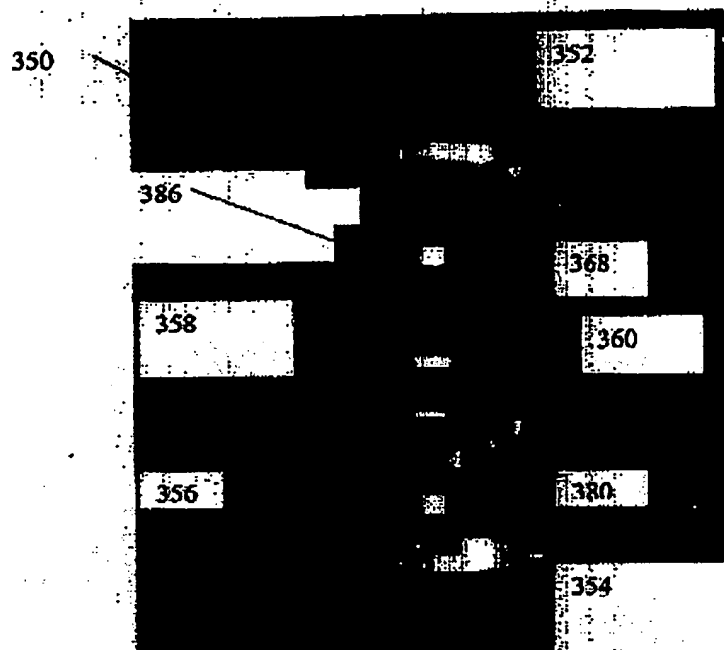


Figure 9b

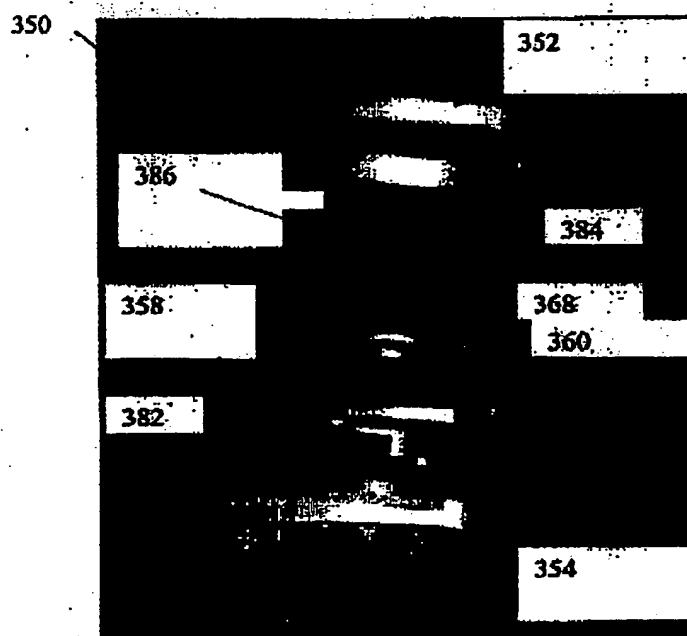


Figure 9c

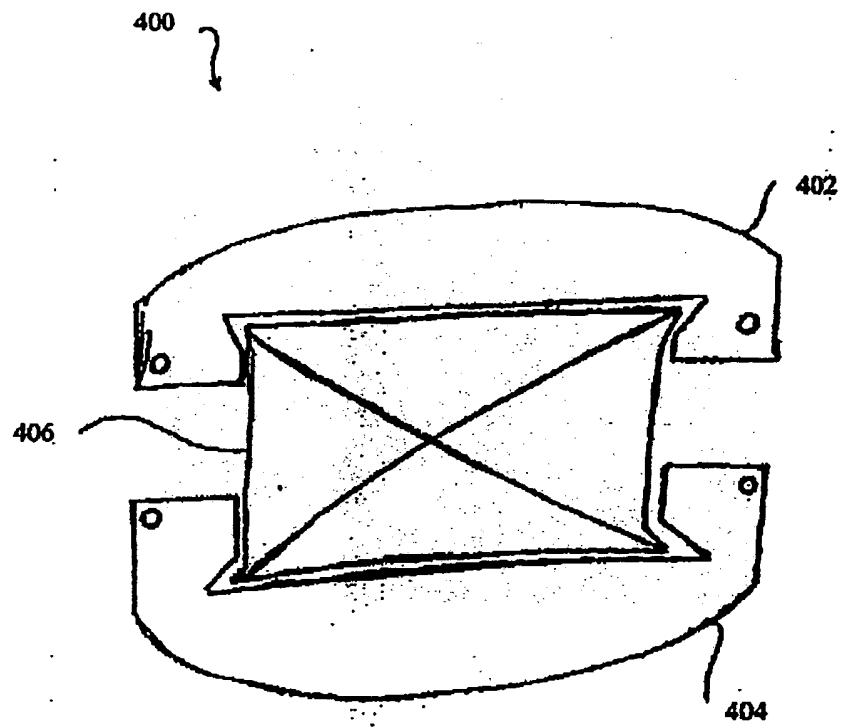


Figure 10

WO 2004/016217 A3



— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(88) Date of publication of the international search report:

22 July 2004

INTERNATIONAL SEARCH REPORT

International Application No

PCTUS 03/25536

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 A61F2/44

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 02/11650 A (BRYAN VINCENT ;CONTA BOB (US); KUNZLER ALEX (US); ROULEAU JEFF (US) 14 February 2002 (2002-02-14) claims 1-3,13-15; figures page 18, paragraph 1 - page 21, paragraph 1	1,2,5, 13,14, 16-28
Y	page 25, paragraph 3 page 26, paragraph 3 ----- -/--	6-9,11, 51-53, 55,57-69

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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"A" document defining the general state of the art which is not considered to be of particular relevance

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

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Date of the actual completion of the international search

16 February 2004

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INTERNATIONAL SEARCH REPORT

International Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 00/35385 A (DIMSO SA ;GAUCHET FABIEN (FR); LE COUEDIC REGIS (FR)) 22 June 2000 (2000-06-22)	1-3,5,6, 13,14, 17,18, 20,21, 23-27
A	claims 1,2,4-6,8; figures 1,2,4-6 page 3, line 14 - line 16 page 7, line 10 - line 19 page 9, line 33 - page 10, line 2	7,8,11, 51,52, 55, 58-62, 64,65, 67,68
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A	figure page 6, line 5 - line 26 page 8, line 18 - line 24 page 9, line 18 - line 30	51-54, 58,65-68
Y	WO 01/64140 A (BUHLER MARKUS ;RAMADAN AYMEN (CH); SCIENT X (FR)) 7 September 2001 (2001-09-07) claims 1,2,6,12,13; figures page 6, line 14 - line 17	51-53, 55,57-69
A		1-3,24, 26-28
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INTERNATIONAL SEARCH REPORT

PCT/US 03/25536

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

1-28, 51-69

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-28,51-69

An intervertebral disc comprising:
an upper endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a membrane extending between the upper endplate and the lower endplate; and
at least one resilient member disposed between the upper and lower endplates; the resilient member associated with at least one arcuate surface member configured to articulate within at least one socket associated with at least one of the endplates.
(problem: providing an intervertebral implant being able to absorb shocks and to allow articulation of its endplates with respect to each other)

1.1. claims: 51-69

An intervertebral disc comprising: an upper endplate having a first inner surface and a first outer surface, a lower endplate having a second inner surface and a second outer surface, a membrane extending between the upper endplate and the lower endplate; and an articulating member disposed between the upper and lower endplates; the articulating member having a first and second surface being configured to mate with the inner surface of at least one of the endplate and a shock absorbing element disposed between the second surface and one of the endplates.

2. claims: 70-86

An intervertebral disc comprising:
a first endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a slotted core disposed between the first and second endplates, the slotted core having a first and second surface, the first surface configured to mate with a pocket formed on the inner surface of first endplate, and the second surface comprising an articulating surface configured to mate with a corresponding surface associated with the second endplate.
(problem: allowing different regions of the core / the implant to compress different amounts depending on the location and type of spinal loading)

3. claims: 87-107

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

An intervertebral disc comprising:
a first endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a cap having a top surface and bottom surface; the top surface being configured to mate with the inner surface of the first endplate; and
a ring spring disposed between the bottom surface of the cap and the inner surface of the second endplate.
(problem: providing a durable shock absorbing element for a disc implant having the characteristical shock absorption and compression resistance of a spinal disc)

4. claims: 29-50

An intervertebral disc comprising:
a first endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a membrane extending between the upper endplate and the lower endplate; and
at least one leaf spring disposed between the endplates, the leaf spring having first and second ends, the first end attached to the first endplate and the second end configured to be movable laterally along the inner surface of the first endplate in response to a force on the leaf spring.
(problem: providing a greater range of flexibility of leaf springs in spinal disc implants)

5. claims: 108-126

An intervertebral disc comprising:
a first endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a leaf spring having first and second resilient ends, configured to engage the second endplate, and a length, the leaf spring further comprising a central body having first and second surfaces, the first surface comprising an articulating surface.
(problem: preventing failure of a leaf spring in a disc implant)

6. claims: 127-148

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

An intervertebral disc comprising:
a first endplate having a first inner surface and a first outer surface,
a lower endplate having a second inner surface and a second outer surface,
a first articulation member having a first surface associated with the first endplate,
a leaf spring having at least a first surface associated with the second endplate and a second surface associated with a second surface of the first articulation member,
wherein the first articulation member is configured to allow the first and second endplates to articulate with respect to each other, and the leaf spring is configured to allow the end plates to approach one another in response to a compressive force applied to at least one of the end plates.
(problem: providing the surgeon with a greater flexibility in selecting the appropriate material for the articulating surface while not affecting the materials of the endplates)

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 03/25536

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International Application No

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